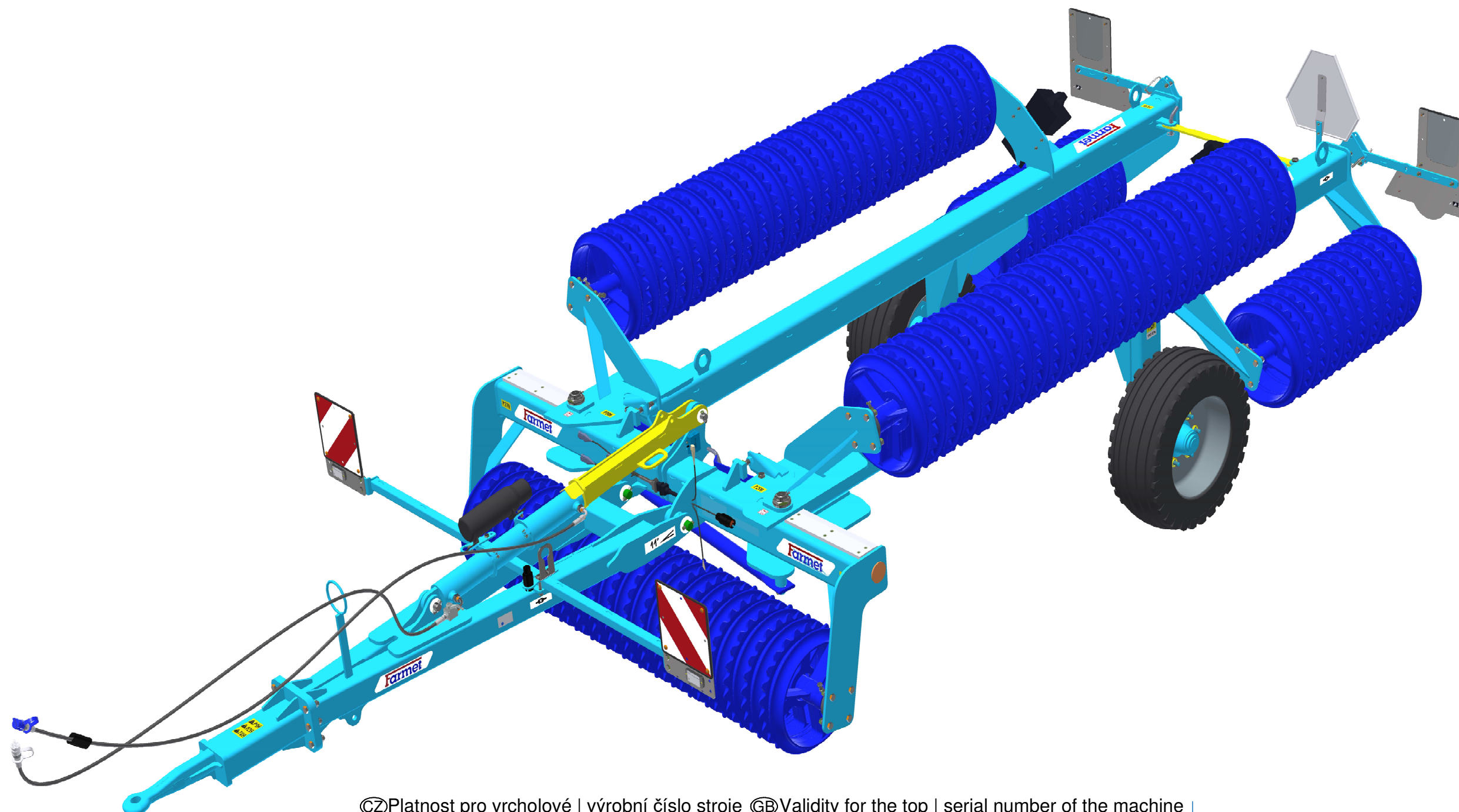


ⒸZ KATALOG NÁHRADNÍCH DÍLŮ ⒸB CATALOGUE OF SPARE PARTS ⒸD ERSATZTEILLISTE  
ⒸRU КАТАЛОГ ЗАПАСНЫХ ЧАСТЕЙ ⒸF CATALOGUE DES PIÈCES DE RECHANGE ⒸPL KATALOG CZĘŚCI ZAMIENNYCH

# CV 500 / 9M



ⒸZ Platnost pro vrcholové | výrobní číslo stroje ⒸB Validity for the top | serial number of the machine  
ⒸD Gültigkeit für die Haupt- | Herstellungsnummer der Maschine ⒸRU Действительно для главного | заводского номера машины  
ⒸF Validité du numéro de référence | de série de la machine ⒸPL Obowiązuje dla numeru głównego | seryjnego maszyny

**9306021 | 2023/0838**

ⒸZ NAVIGACE STROJE

ⒸD NAVIGATION DER MASCHINE

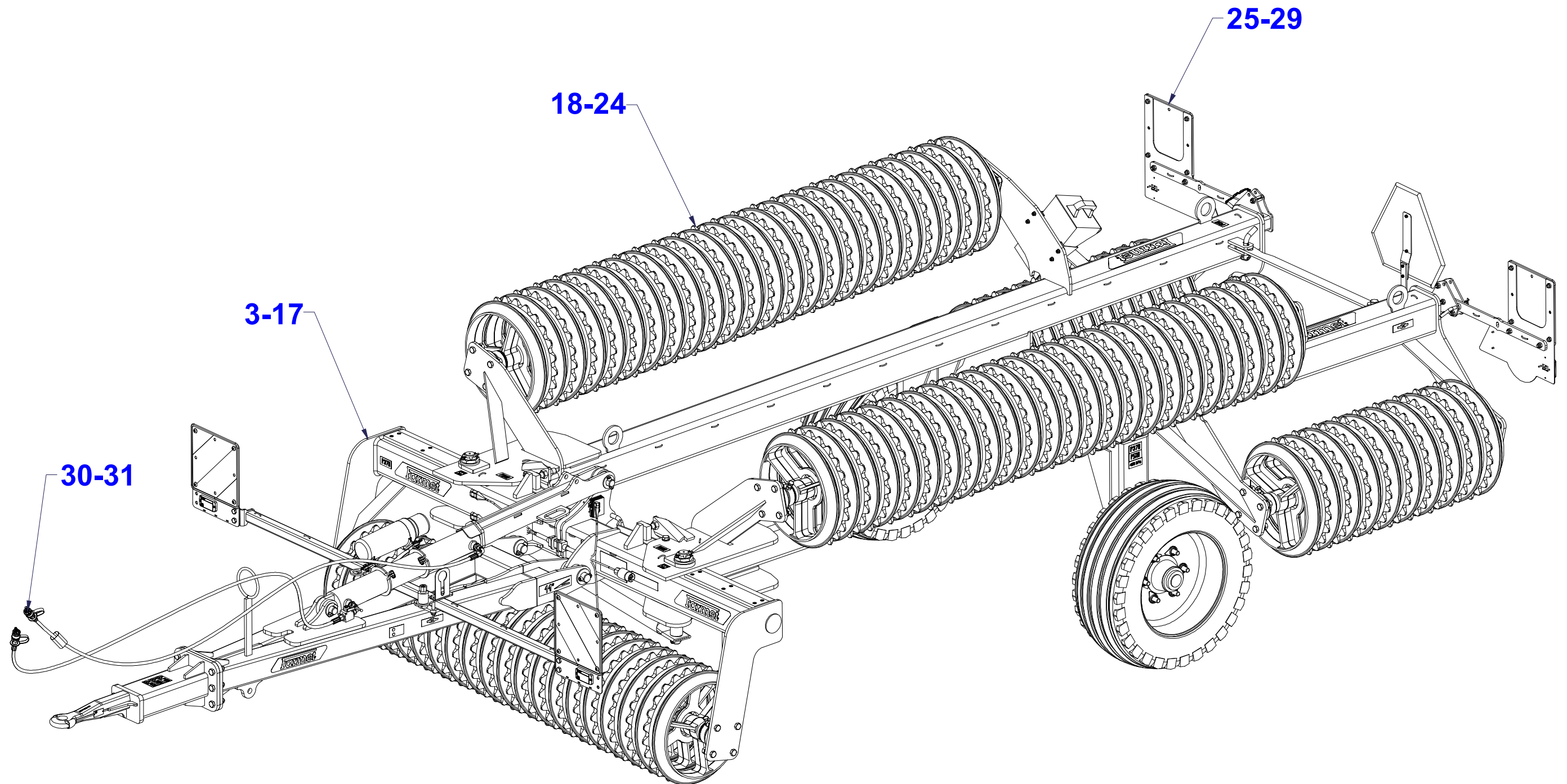
ⒸF NAVIGATION DE LA MACHINE

ⒸGB NAVIGATION OF THE MACHINE

ⒸRU НАВИГАЦИЯ МАШИНЫ

ⒸPL NAWIGACJA MASZYN

**Farmet**



ⒸZ NÁHRADNÍ DÍL - STRANA

ⒸGB SPARE PART - PAGE

ⒸD ERSATZTEILE - SEITE

ⒸRU ЗАПЧАСТЬ - СТРАНИЦА

ⒸF PIÈCE DE RECHANGE - PAGE

ⒸPL CZĘŚCI ZAMIENNE - STRONA

Ⓒ POLOTOVAR STROJE

Ⓓ MASCHINEN-HALBFABRIKAT

Ⓕ MACHINE - SEMI-PRODUIT

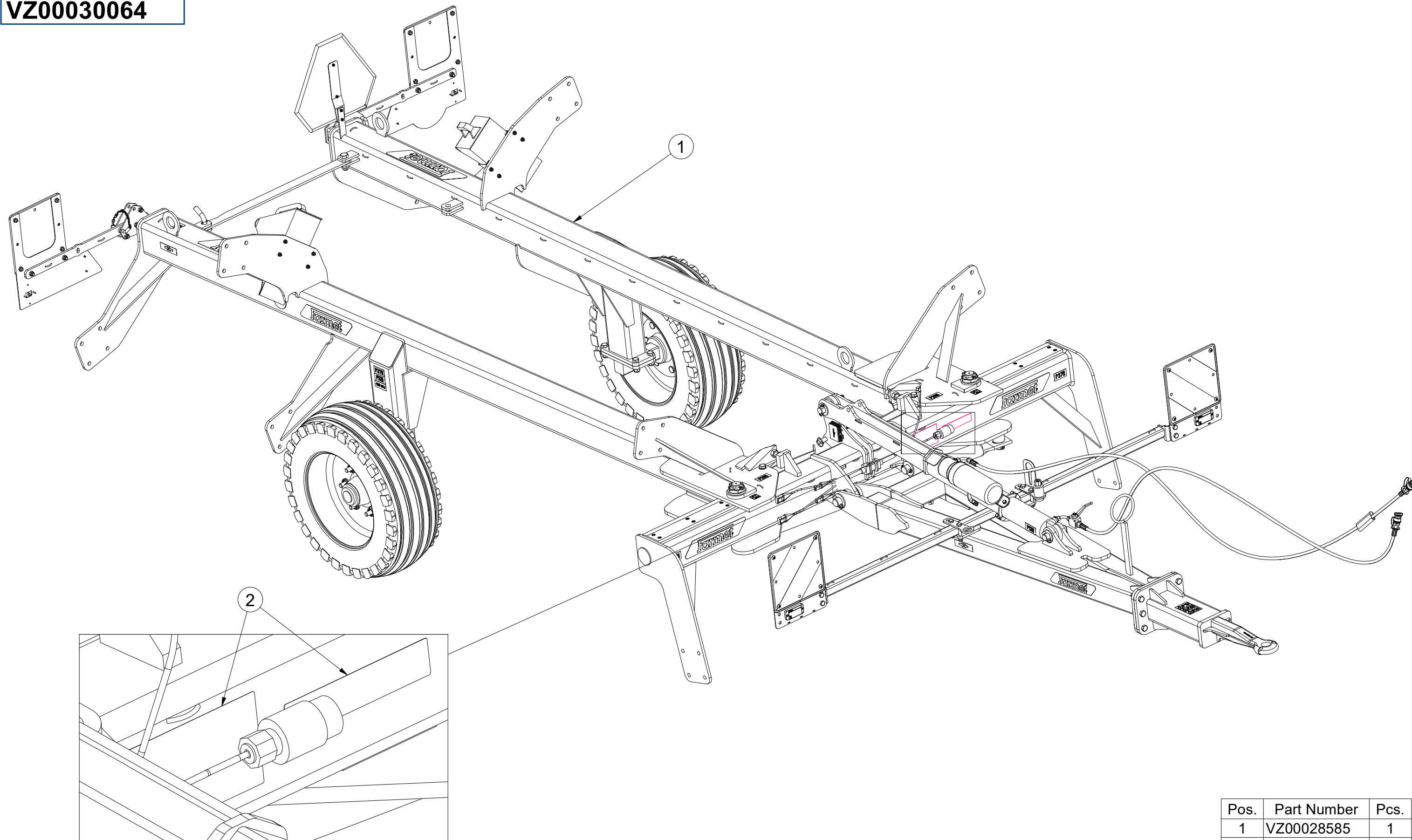
Ⓖ SEMIFINISHED MACHINE

Ⓡ ПОЛУФАБРИКАТ МАШИНЫ

Ⓟ PÓLFABRYKAT MASZYN



**VZ00030064**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | VZ00028585  | 1    |
| 2    | 4025948     | 1    |

Ⓒ POLOTOVAR STROJE

Ⓓ MASCHINEN-HALBFABRIKAT

Ⓕ MACHINE - SEMI-PRODUIT

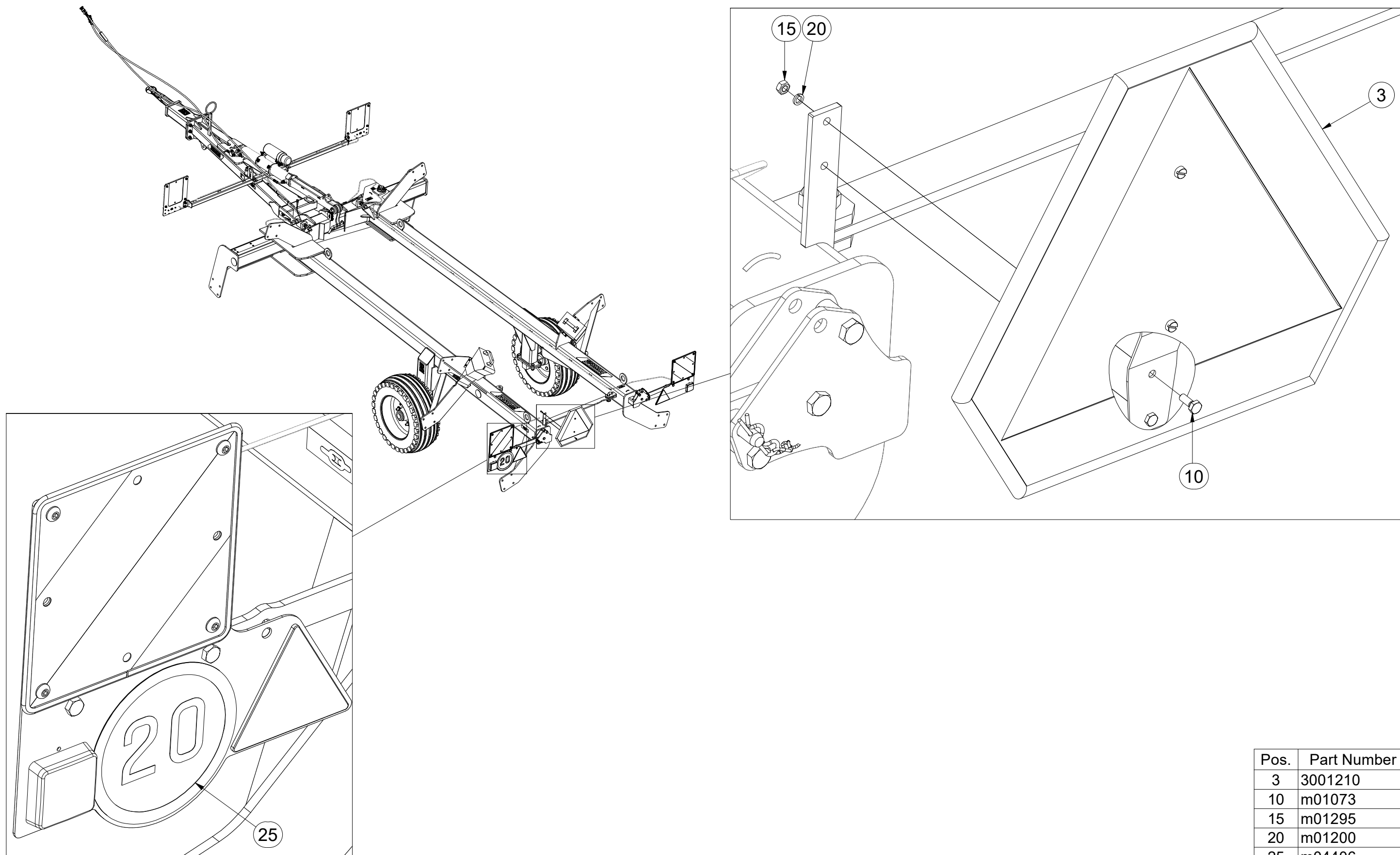
Ⓖ SEMIFINISHED MACHINE

Ⓡ ПОЛУФАБРИКАТ МАШИНЫ

Ⓟ PÓŁFABRYKAT MASZYNY



**VZ00030064**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 3    | 3001210     | 1    |
| 10   | m01073      | 2    |
| 15   | m01295      | 2    |
| 20   | m01200      | 2    |
| 25   | m04406      | 1    |

Ⓒ POLOTOVAR STROJE

Ⓓ MASCHINEN-HALBFABRIKAT

Ⓕ MACHINE - SEMI-PRODUIT

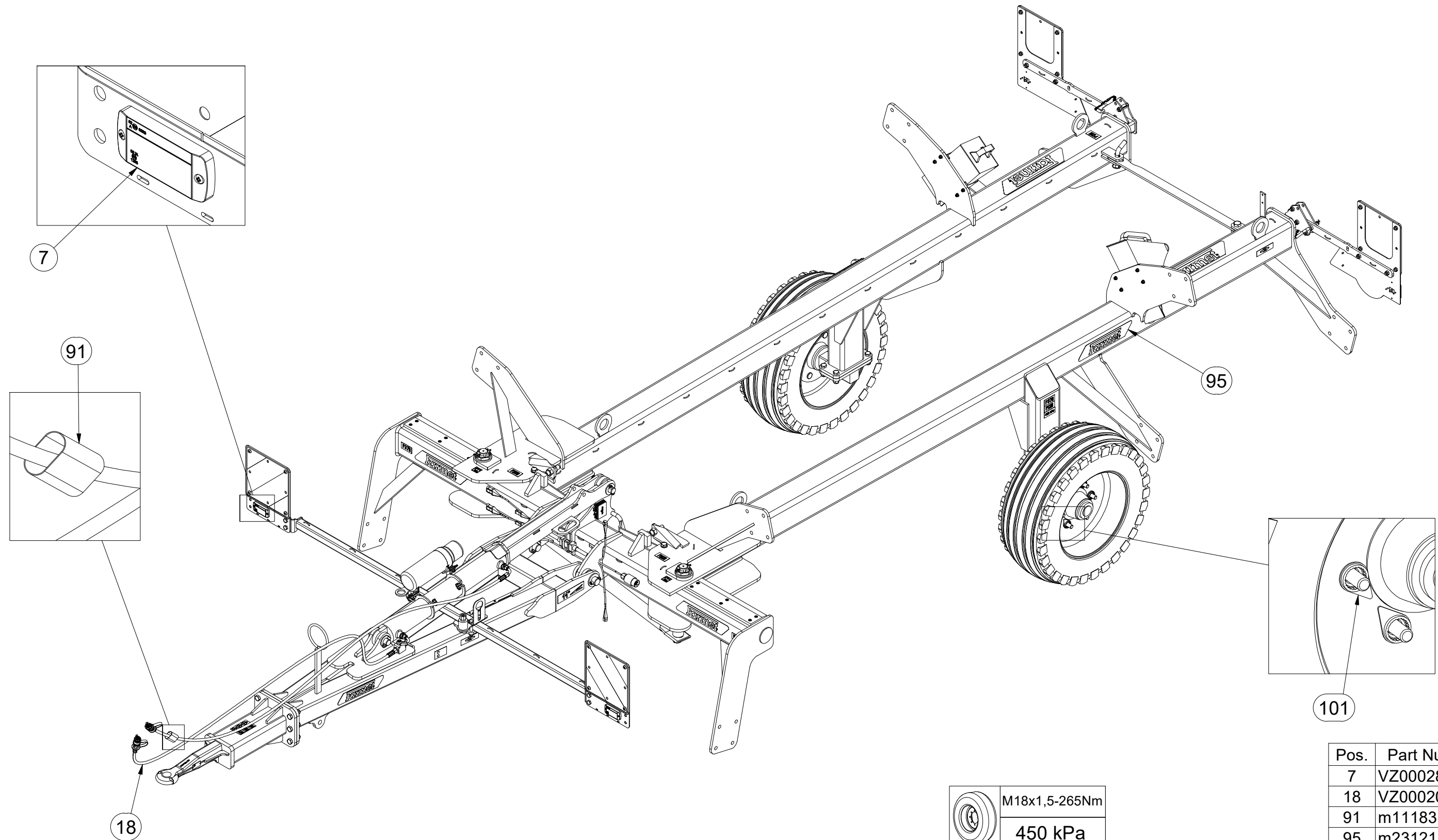
Ⓖ SEMIFINISHED MACHINE

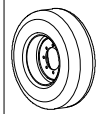
Ⓡ ПОЛУФАБРИКАТ МАШИНЫ

Ⓟ PÓŁFABRYKAT MASZYN



**VZ00028585**



|   |               |
|---|---------------|
|  | M18x1,5-265Nm |
|   | 450 kPa       |

| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 7    | VZ00028587  | 1    |
| 18   | VZ00020896  | 1    |
| 91   | m11183      | 1    |
| 95   | m23121      | 1    |
| 101  | m19657      | 12   |

Ⓒ POLOTOVAR STROJE

Ⓓ MASCHINEN-HALBFABRIKAT

Ⓕ MACHINE - SEMI-PRODUIT

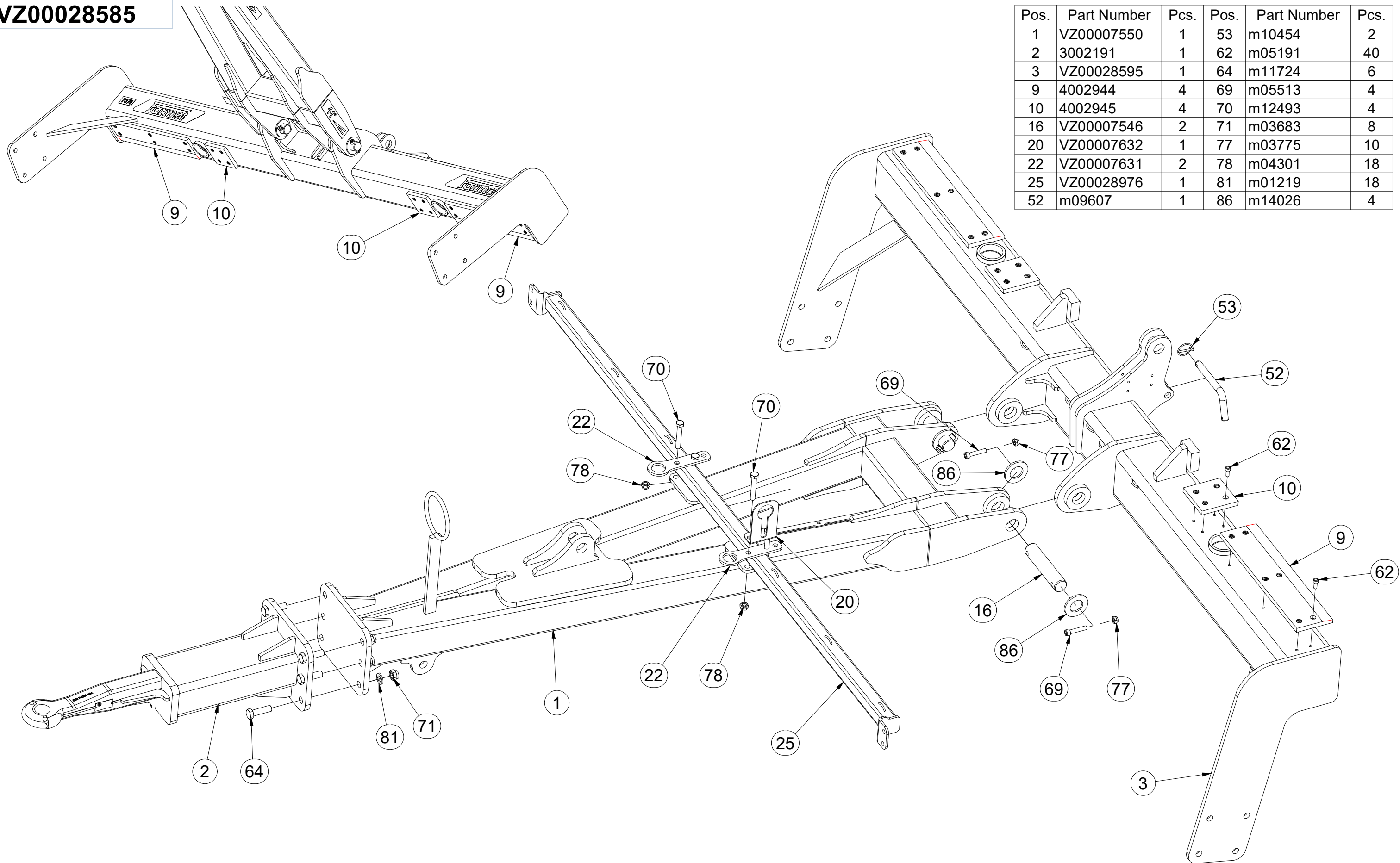
Ⓖ SEMIFINISHED MACHINE

Ⓡ ПОЛУФАБРИКАТ МАШИНЫ

Ⓟ PÓLFABRYKAT MASZYN



**VZ00028585**



| Pos. | Part Number | Pcs. | Pos. | Part Number | Pcs. |
|------|-------------|------|------|-------------|------|
| 1    | VZ00007550  | 1    | 53   | m10454      | 2    |
| 2    | 3002191     | 1    | 62   | m05191      | 40   |
| 3    | VZ00028595  | 1    | 64   | m11724      | 6    |
| 9    | 4002944     | 4    | 69   | m05513      | 4    |
| 10   | 4002945     | 4    | 70   | m12493      | 4    |
| 16   | VZ00007546  | 2    | 71   | m03683      | 8    |
| 20   | VZ00007632  | 1    | 77   | m03775      | 10   |
| 22   | VZ00007631  | 2    | 78   | m04301      | 18   |
| 25   | VZ00028976  | 1    | 81   | m01219      | 18   |
| 52   | m09607      | 1    | 86   | m14026      | 4    |



Ⓒ POLOTOVAR STROJE

Ⓓ MASCHINEN-HALBFABRIKAT

Ⓕ MACHINE - SEMI-PRODUIT

Ⓖ SEMIFINISHED MACHINE

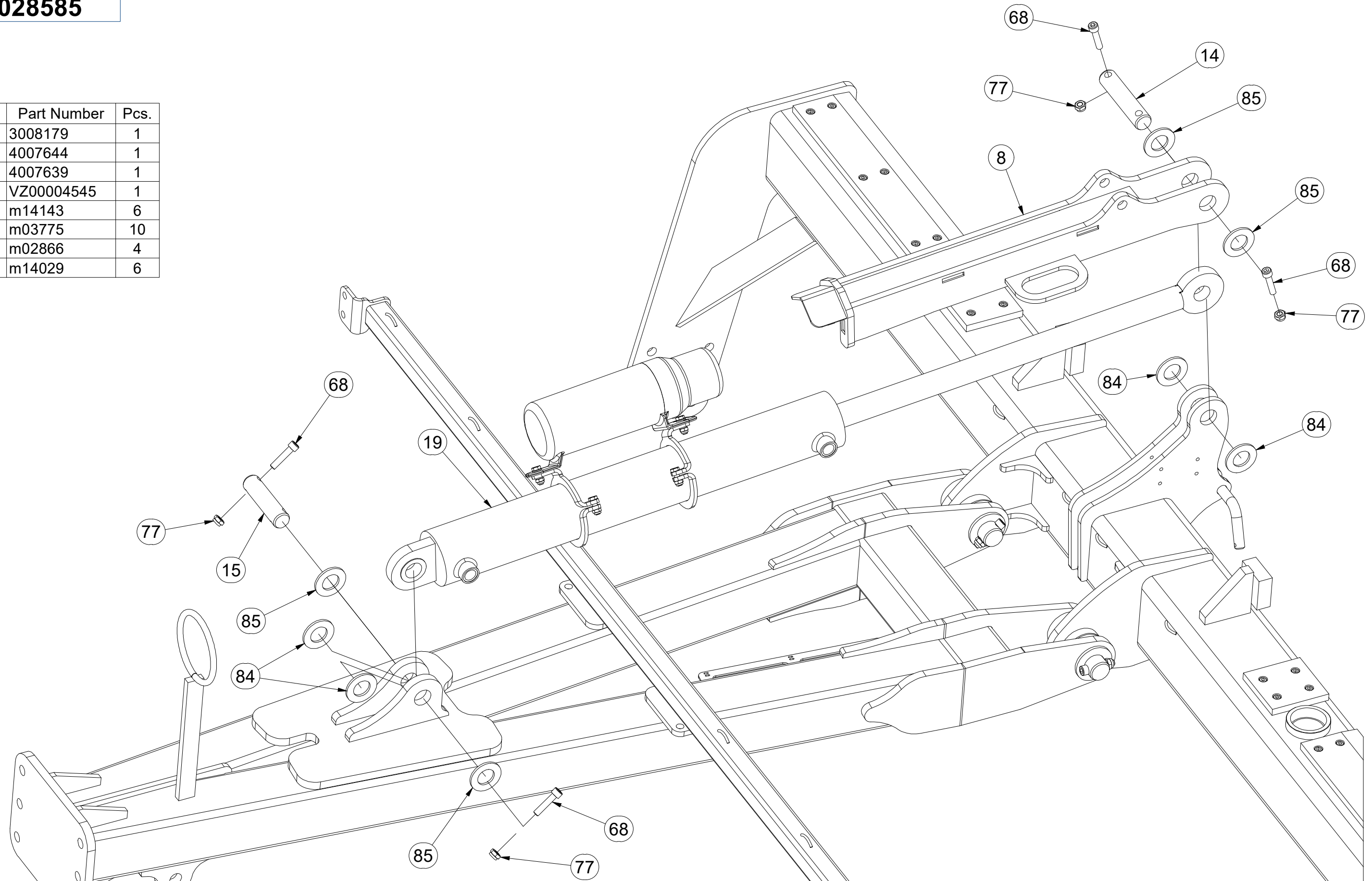
Ⓡ ПОЛУФАБРИКАТ МАШИНЫ

Ⓢ PÓLFABRYKAT MASZYN



**VZ00028585**

| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 8    | 3008179     | 1    |
| 14   | 4007644     | 1    |
| 15   | 4007639     | 1    |
| 19   | VZ00004545  | 1    |
| 68   | m14143      | 6    |
| 77   | m03775      | 10   |
| 84   | m02866      | 4    |
| 85   | m14029      | 6    |





Ⓒ POLOTOVAR STROJE

Ⓓ MASCHINEN-HALBFABRIKAT

Ⓕ MACHINE - SEMI-PRODUIT

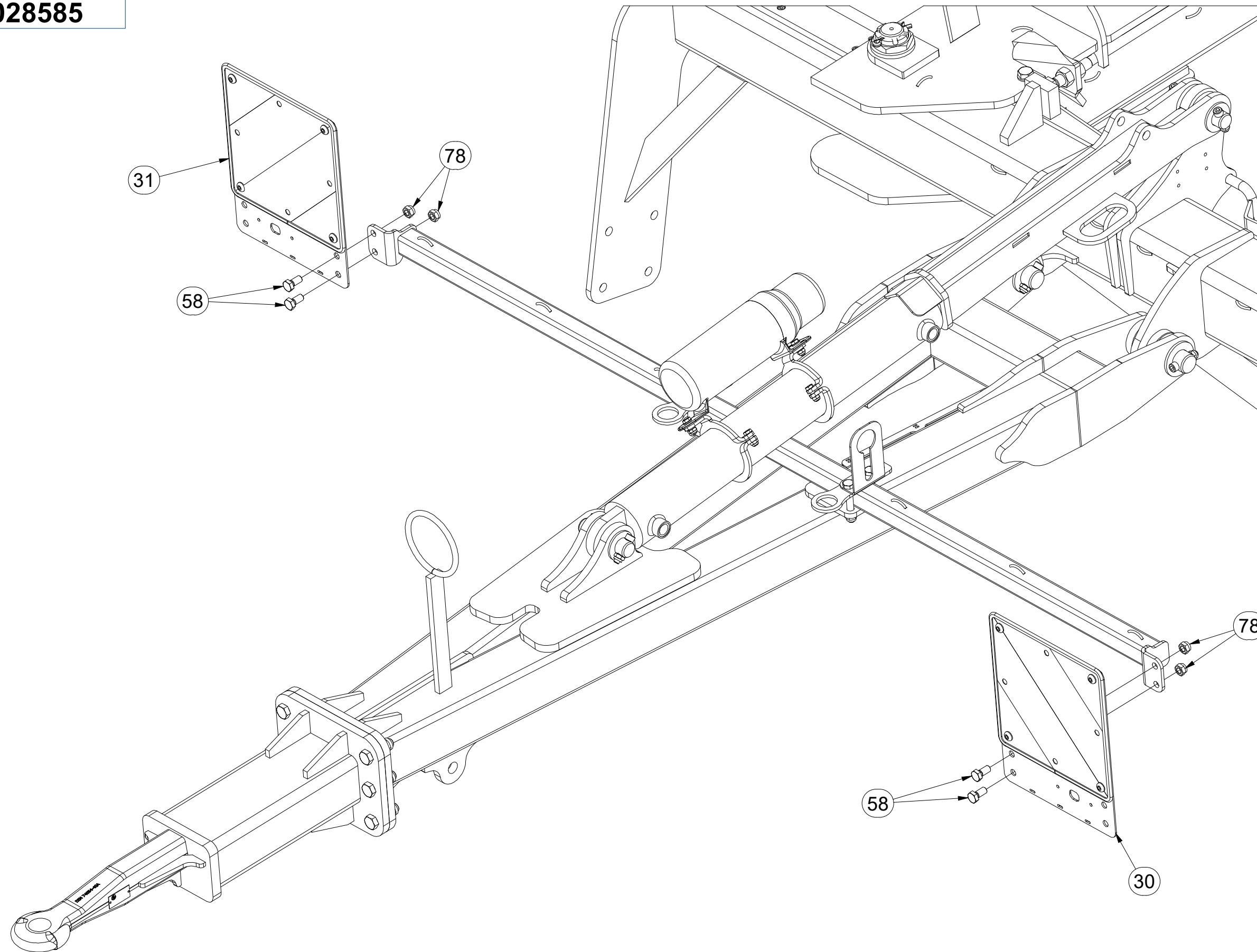
Ⓖ SEMIFINISHED MACHINE

Ⓡ ПОЛУФАБРИКАТ МАШИНЫ

Ⓟ PÓLFABRYKAT MASZYN



**VZ00028585**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 30   | 4025088     | 1    |
| 31   | 4025089     | 1    |
| 58   | m08549      | 4    |
| 78   | m04301      | 18   |

Ⓒ POLOTOVAR STROJE

Ⓓ MASCHINEN-HALBFABRIKAT

Ⓕ MACHINE - SEMI-PRODUIT

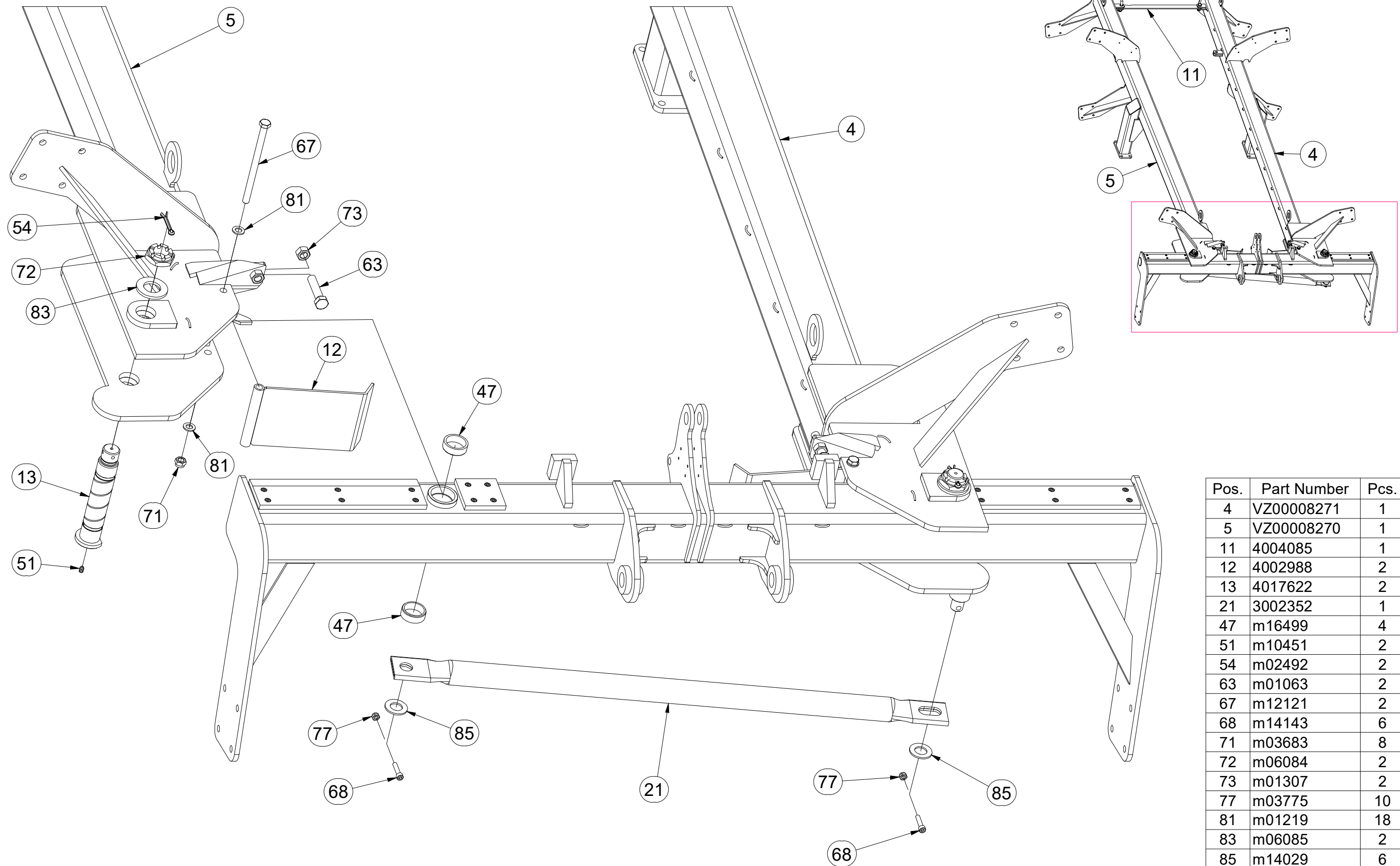
Ⓒ SEMIFINISHED MACHINE

Ⓓ ПОЛУФАБРИКАТ МАШИНЫ

Ⓕ PÓLFABRYKAT MASZYNY



**VZ00028585**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 4    | VZ00008271  | 1    |
| 5    | VZ00008270  | 1    |
| 11   | 4004085     | 1    |
| 12   | 4002988     | 2    |
| 13   | 4017622     | 2    |
| 21   | 3002352     | 1    |
| 47   | m16499      | 4    |
| 51   | m10451      | 2    |
| 54   | m02492      | 2    |
| 63   | m01063      | 2    |
| 67   | m12121      | 2    |
| 68   | m14143      | 6    |
| 71   | m03683      | 8    |
| 72   | m06084      | 2    |
| 73   | m01307      | 2    |
| 77   | m03775      | 10   |
| 81   | m01219      | 18   |
| 83   | m06085      | 2    |
| 85   | m14029      | 6    |

Ⓒ POLOTOVAR STROJE

Ⓓ MASCHINEN-HALBFABRIKAT

Ⓕ MACHINE - SEMI-PRODUIT

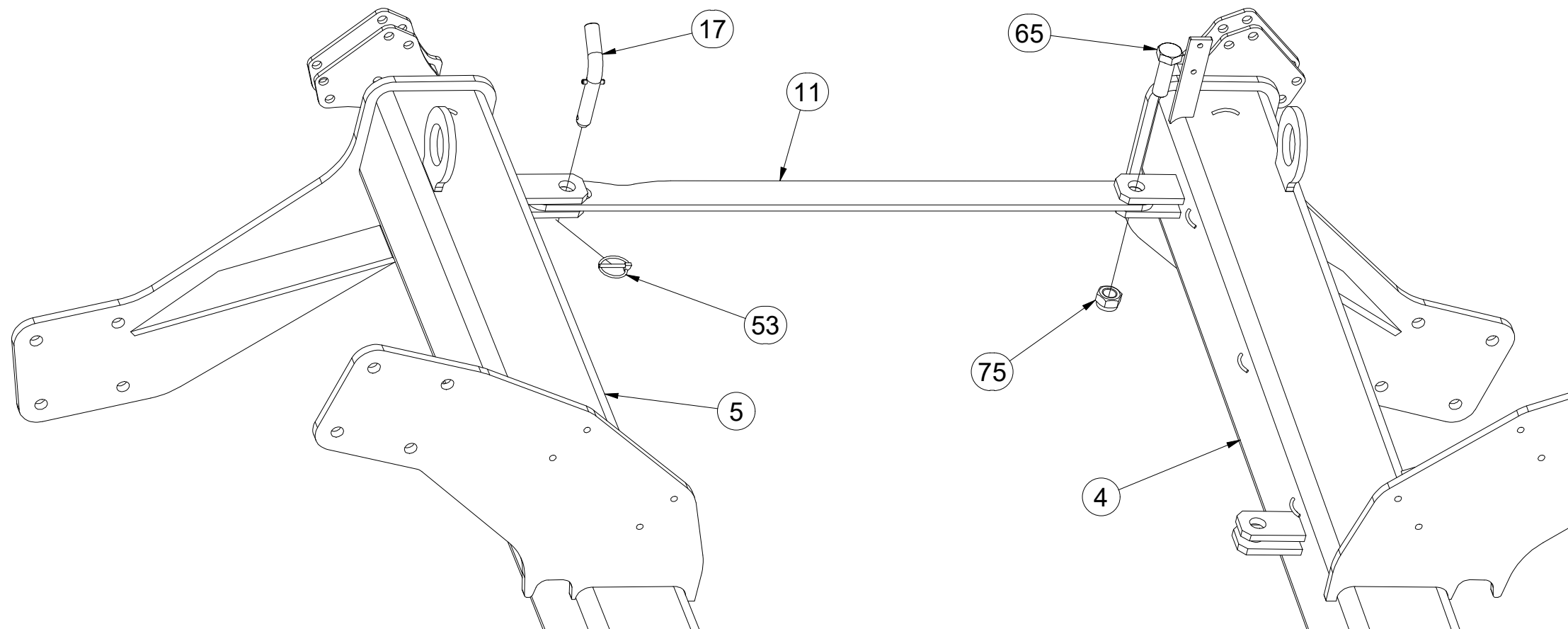
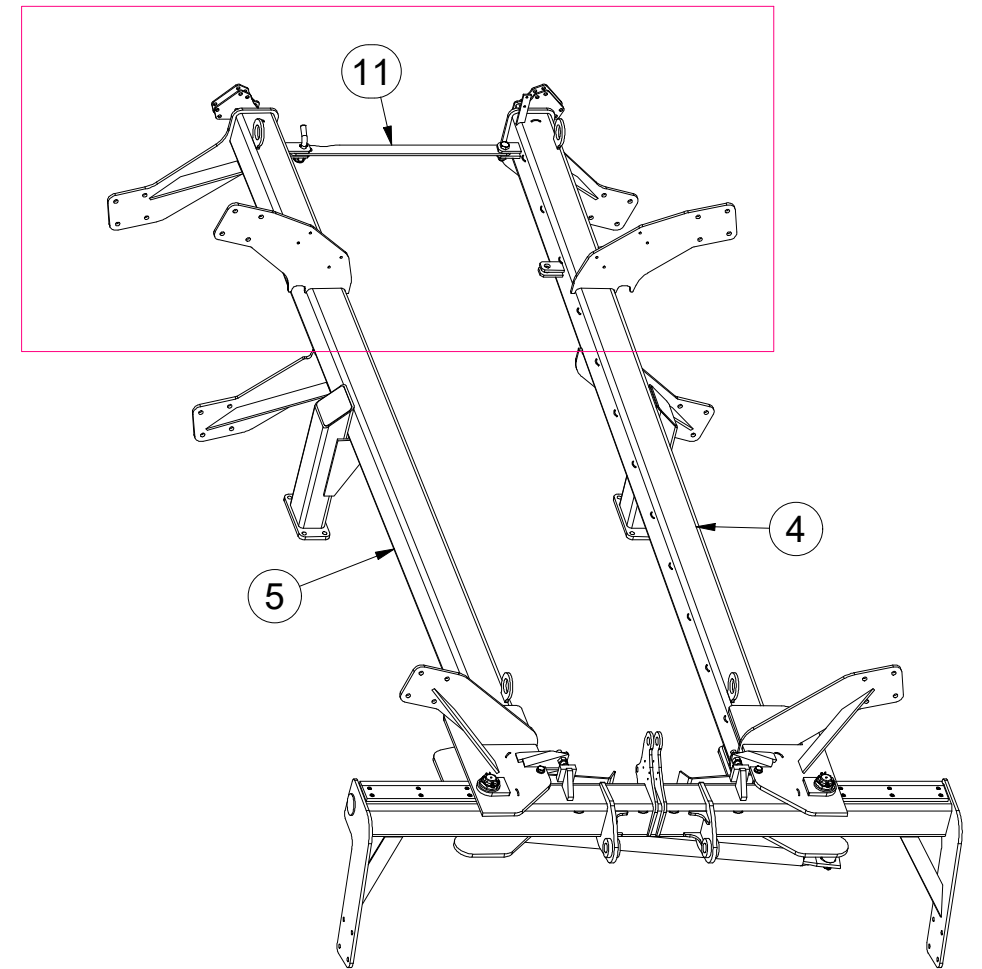
Ⓖ SEMIFINISHED MACHINE

Ⓡ ПОЛУФАБРИКАТ МАШИНЫ

Ⓟ PÓŁFABRYKAT MASZYN



**VZ00028585**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 4    | VZ00008271  | 1    |
| 5    | VZ00008270  | 1    |
| 11   | 4004085     | 1    |
| 17   | 4012011     | 1    |
| 53   | m10454      | 2    |
| 65   | m05747      | 1    |
| 75   | m05648      | 1    |

Ⓒ POLOTOVAR STROJE

Ⓓ MASCHINEN-HALBFABRIKAT

Ⓕ MACHINE - SEMI-PRODUIT


Ⓖ SEMIFINISHED MACHINE

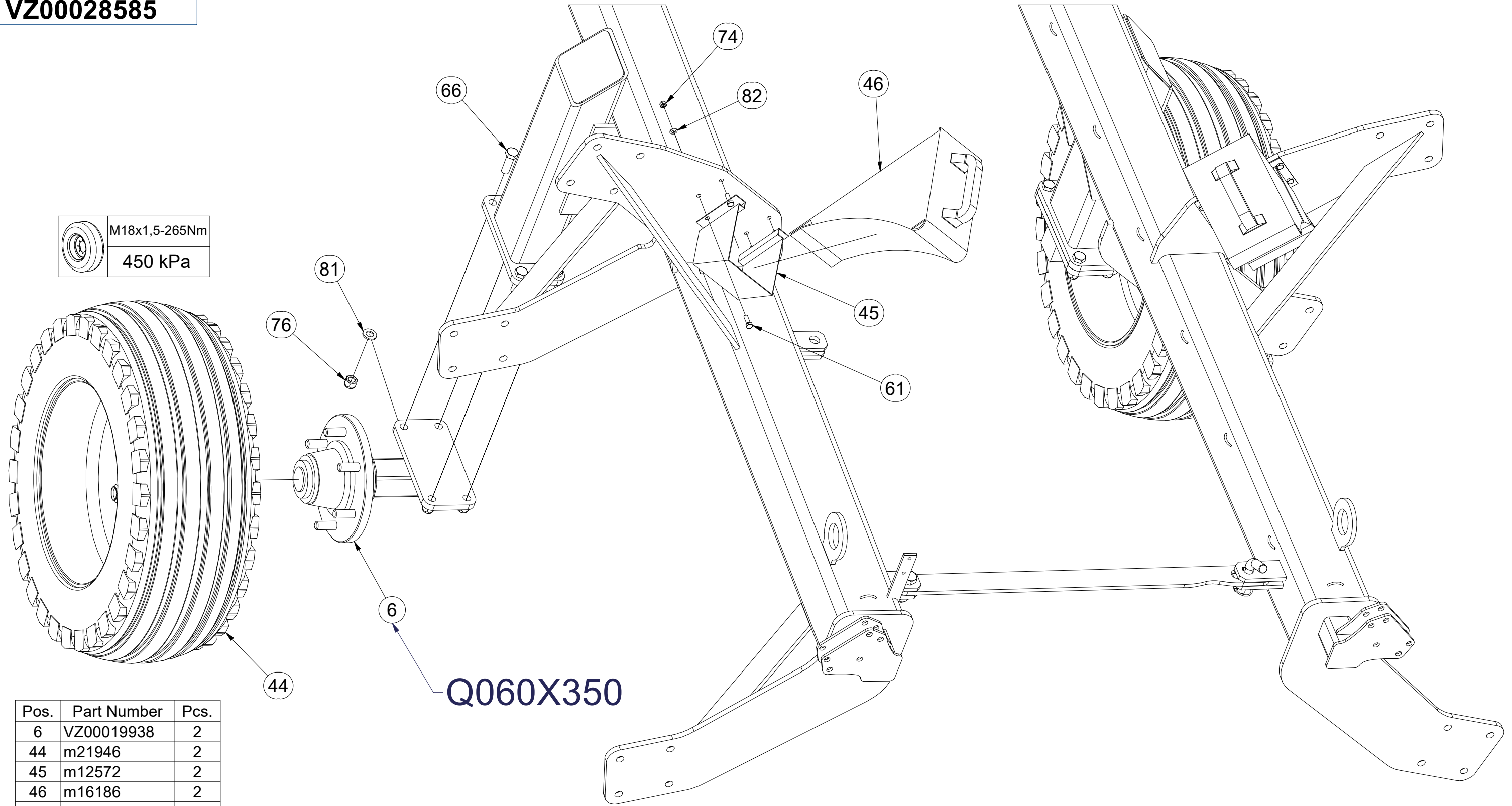
Ⓡ ПОЛУФАБРИКАТ МАШИНЫ

Ⓟ PÓLFABRYKAT MASZYNY



**VZ00028585**

|   |               |
|---|---------------|
|  | M18x1,5-265Nm |
|   | 450 kPa       |



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 6    | VZ00019938  | 2    |
| 44   | m21946      | 2    |
| 45   | m12572      | 2    |
| 46   | m16186      | 2    |
| 61   | m01092      | 14   |
| 66   | m10849      | 8    |
| 74   | m04503      | 14   |
| 76   | m13846      | 8    |
| 81   | m01219      | 18   |
| 82   | m01203      | 10   |

Ⓒ POLOTOVAR STROJE

Ⓓ MASCHINEN-HALBFABRIKAT

Ⓕ MACHINE - SEMI-PRODUIT

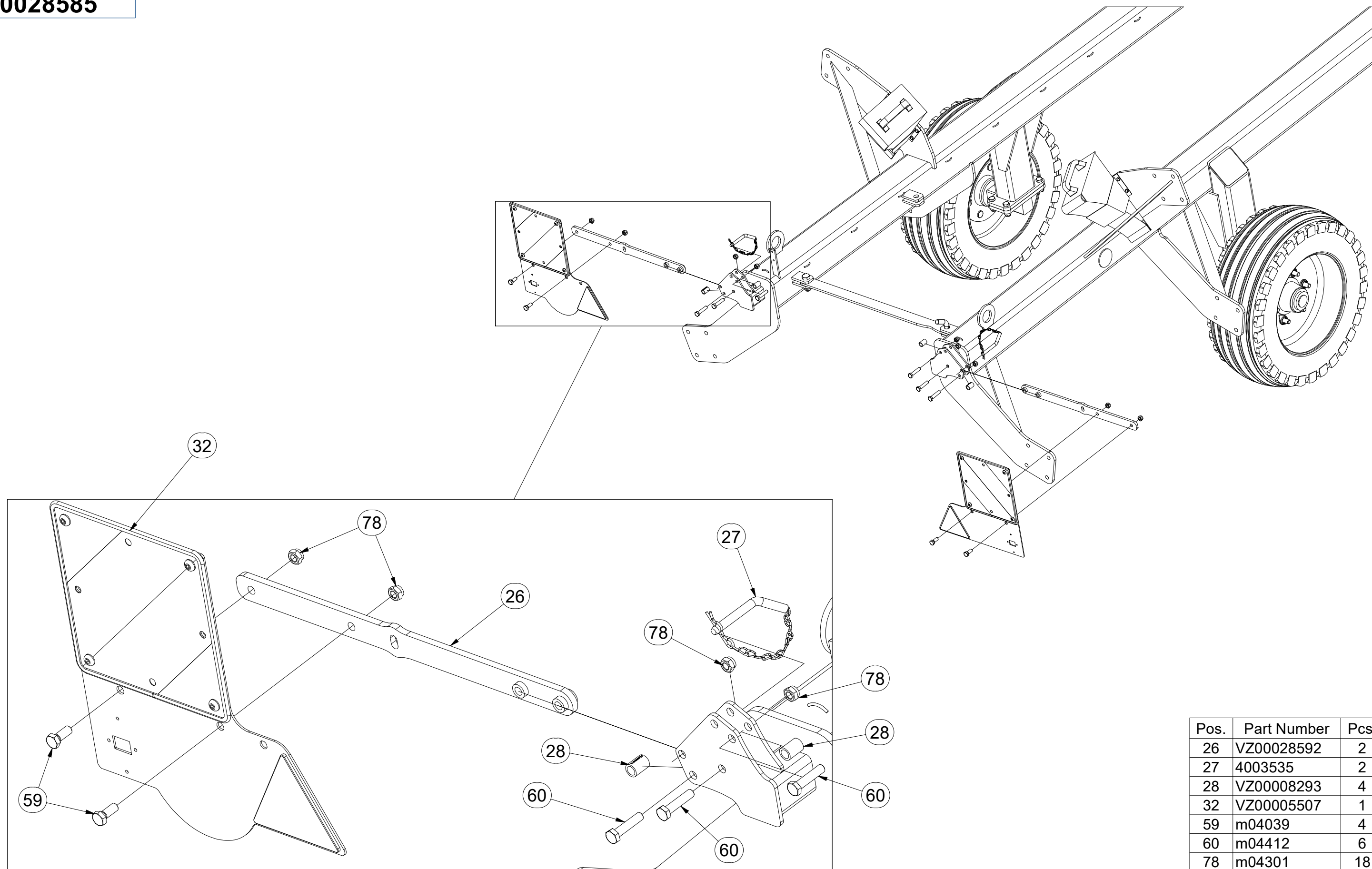
Ⓖ SEMIFINISHED MACHINE

Ⓡ ПОЛУФАБРИКАТ МАШИНЫ

Ⓟ PÓŁFABRYKAT MASZYN



**VZ00028585**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 26   | VZ00028592  | 2    |
| 27   | 4003535     | 2    |
| 28   | VZ00008293  | 4    |
| 32   | VZ00005507  | 1    |
| 59   | m04039      | 4    |
| 60   | m04412      | 6    |
| 78   | m04301      | 18   |

Ⓒ POLOTOVAR STROJE

Ⓓ MASCHINEN-HALBFABRIKAT

Ⓕ MACHINE - SEMI-PRODUIT

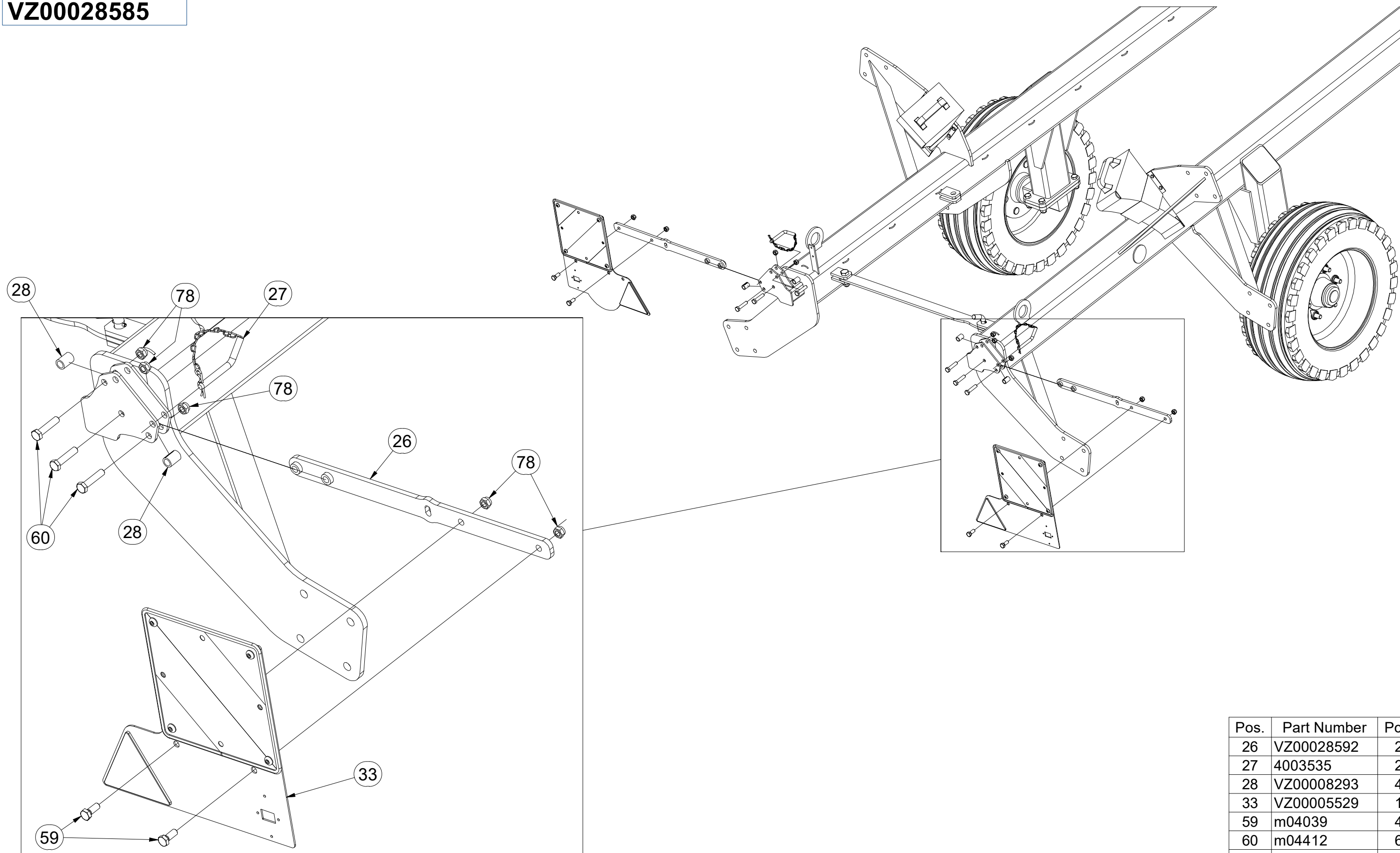
Ⓖ SEMIFINISHED MACHINE

Ⓡ ПОЛУФАБРИКАТ МАШИНЫ

Ⓟ PÓŁFABRYKAT MASZYN



**VZ00028585**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 26   | VZ00028592  | 2    |
| 27   | 4003535     | 2    |
| 28   | VZ00008293  | 4    |
| 33   | VZ00005529  | 1    |
| 59   | m04039      | 4    |
| 60   | m04412      | 6    |
| 78   | m04301      | 18   |

Ⓒ POLOTOVAR STROJE

Ⓓ MASCHINEN-HALBFABRIKAT

Ⓕ MACHINE - SEMI-PRODUIT

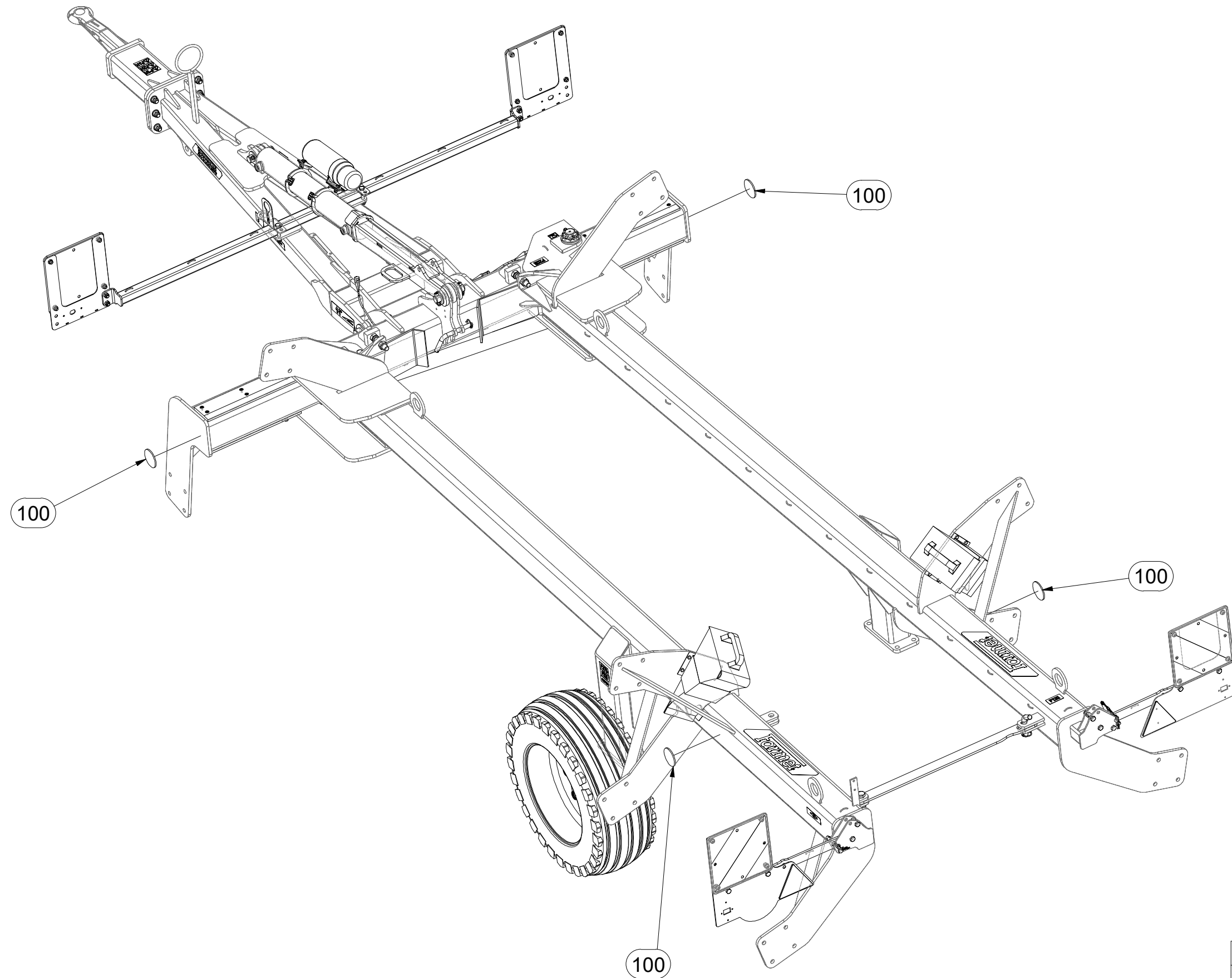
Ⓖ SEMIFINISHED MACHINE

Ⓡ ПОЛУФАБРИКАТ МАШИНЫ

Ⓟ PÓŁFABRYKAT MASZYNY



**VZ00028585**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 100  | m02579      | 4    |

Ⓒ NÁPRAVA

Ⓓ ACHSE

Ⓕ ESSIEU

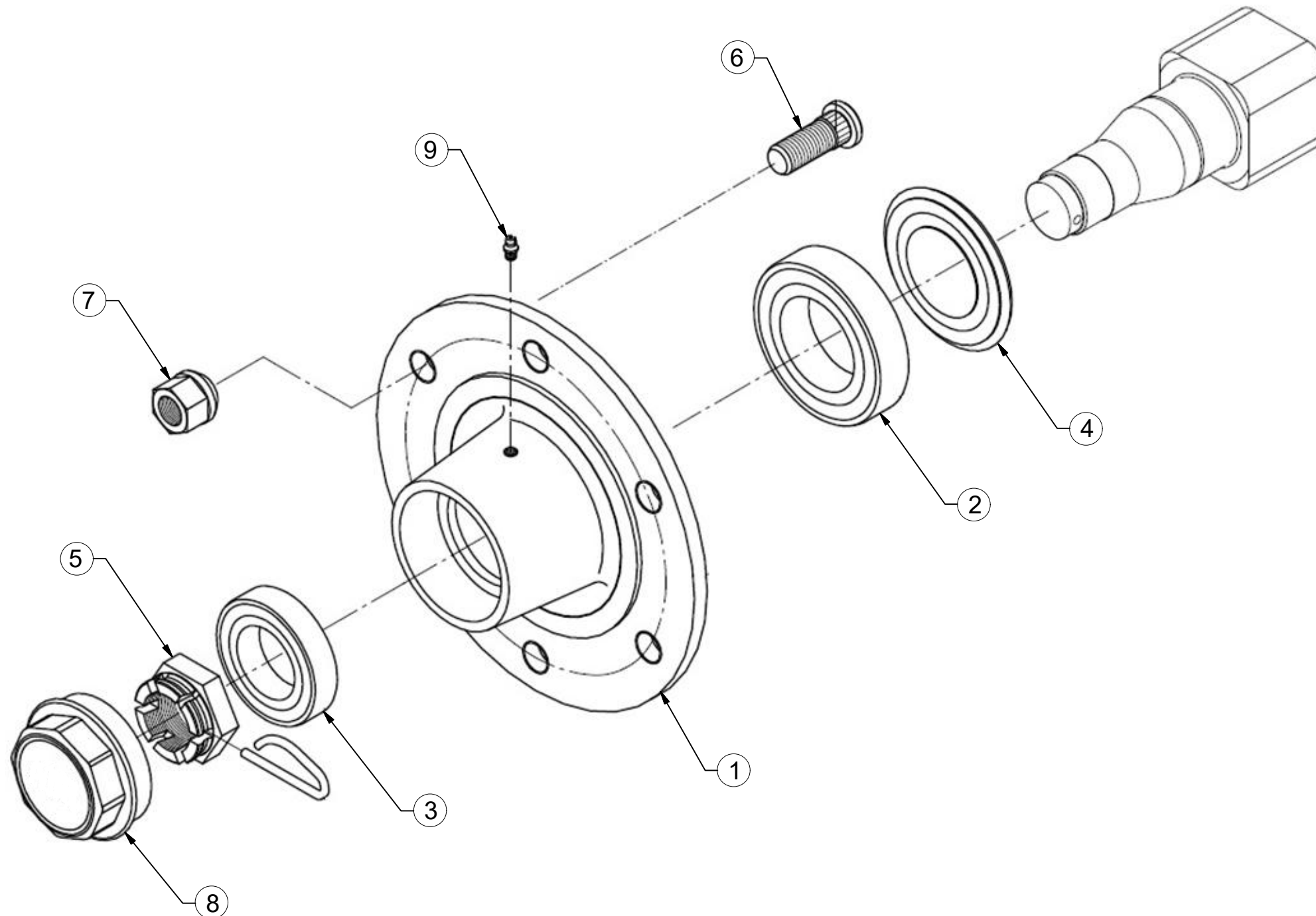
Ⓖ AXLE

Ⓡ OCB

Ⓟ OS



**Q060X350**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | m21713      | 1    |
| 2    | m07151      | 1    |
| 3    | m07152      | 1    |
| 4    | m21717      | 1    |
| 5    | m08169      | 1    |
| 6    | m08148      | 6    |
| 7    | m08163      | 6    |
| 8    | m21725      | 1    |
| 9    | m05698      | 1    |

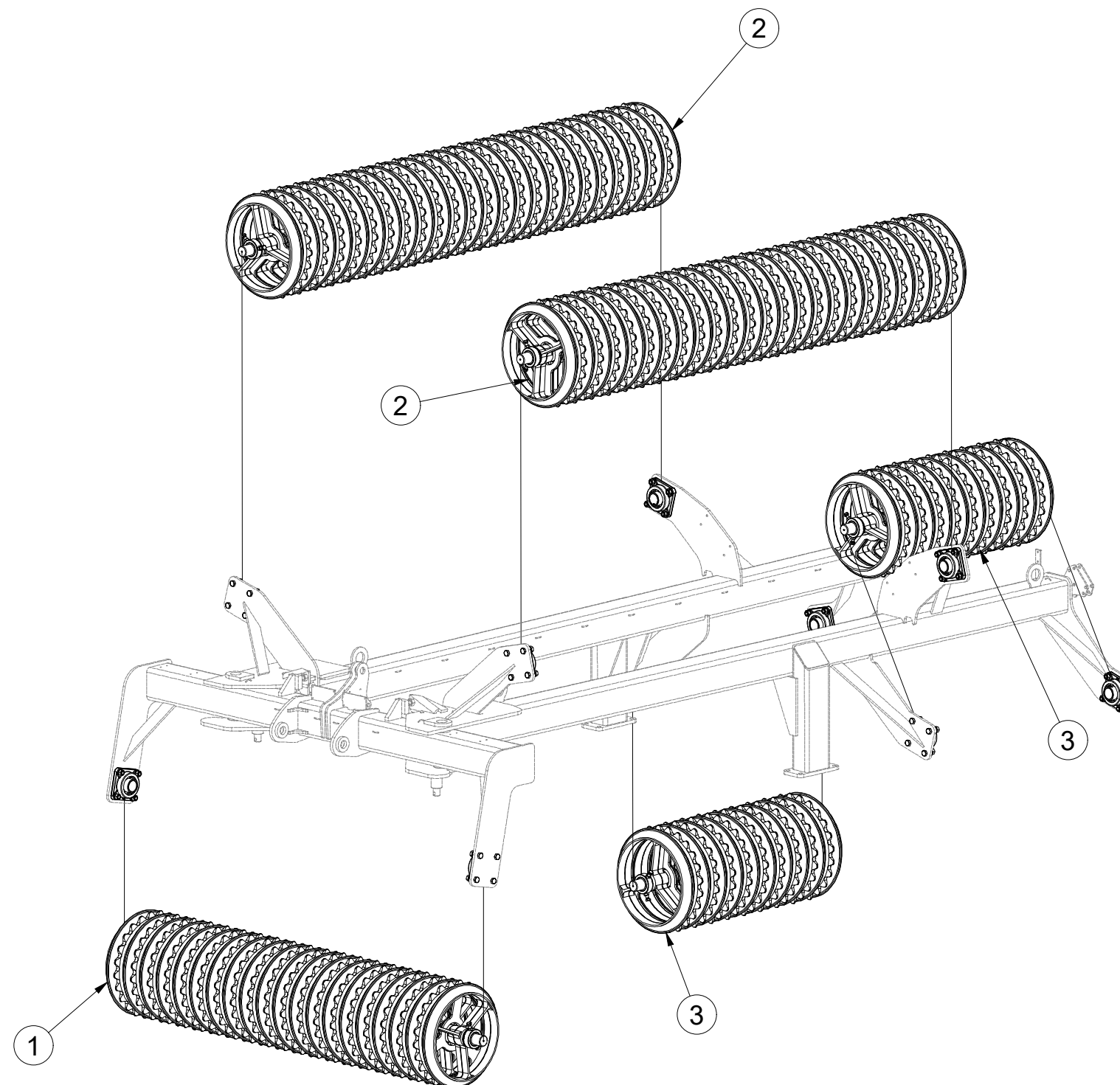
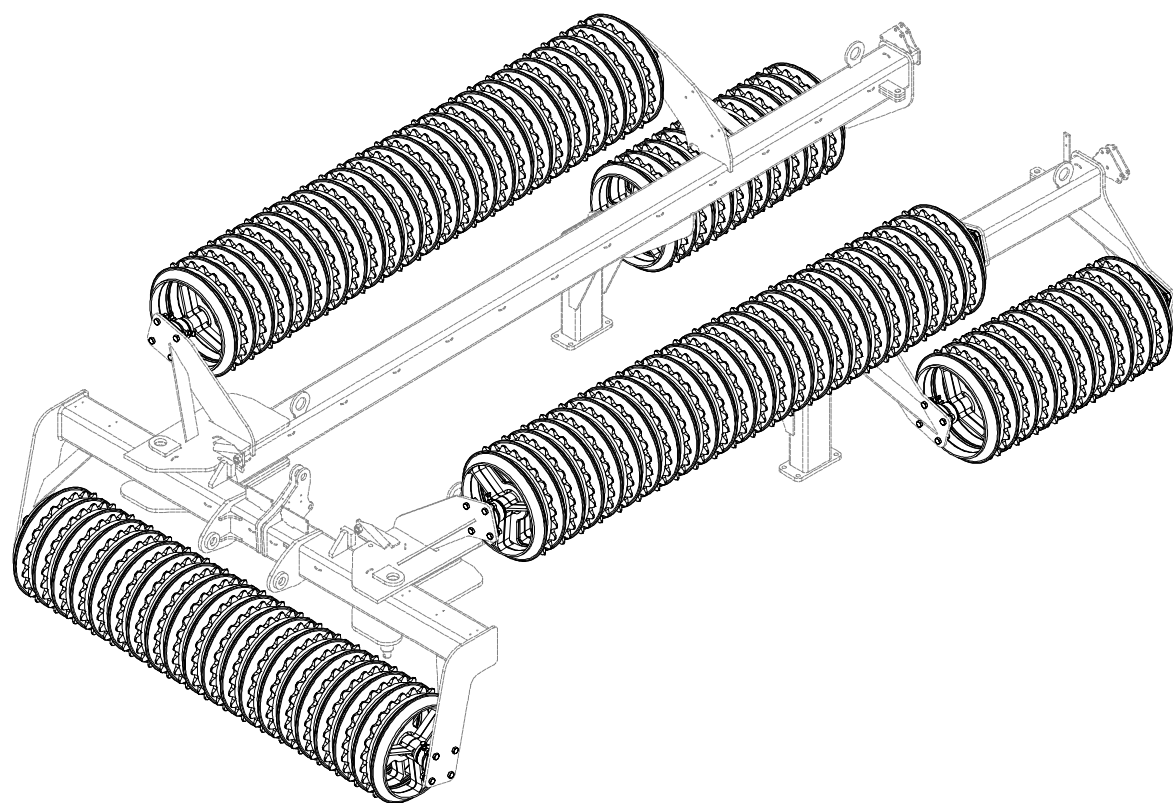


(CZ) SADA VÁLCŮ  
 (D) SATZ WALZEN  
 (F) KIT DE ROULEAUX

(GB) SET OF ROLLERS  
 (RU) КОМПЛЕКТ КАТКОВ  
 (PL) ZESTAW WAŁÓW



**VZ00022936**



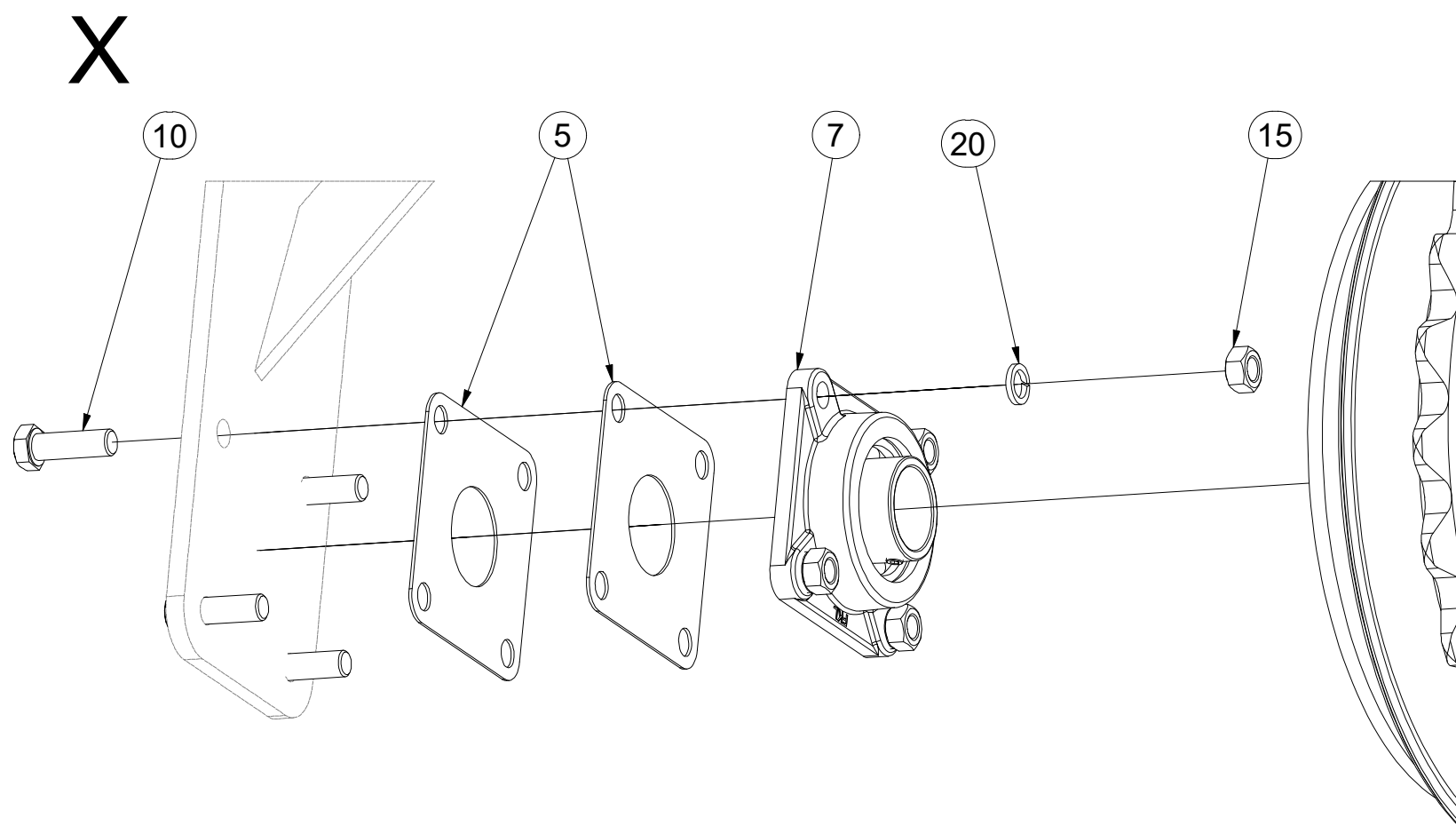
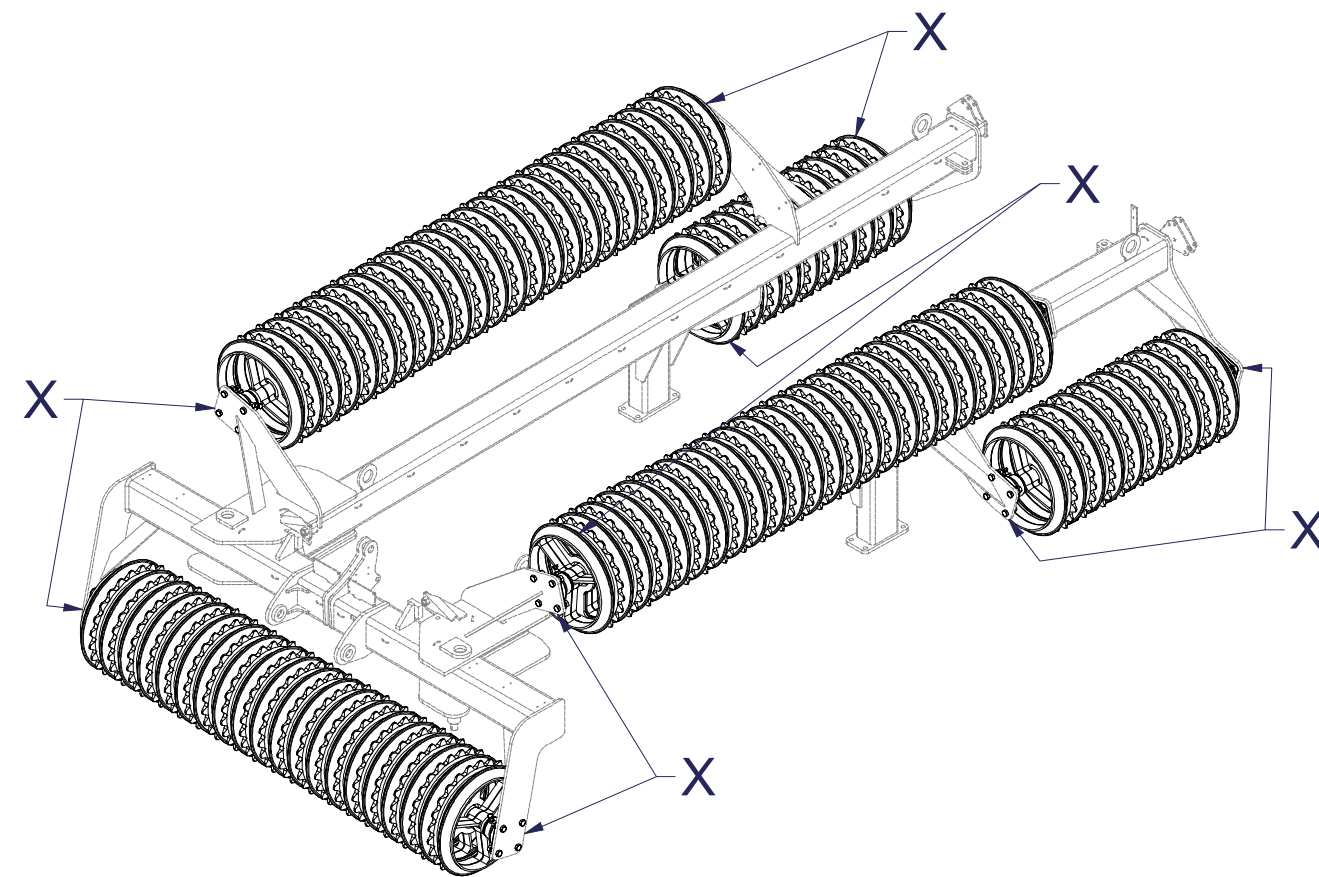
| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | VZ00017671  | 1    |
| 2    | VZ00017674  | 2    |
| 3    | VZ00017673  | 2    |

- Ⓒ SADA VÁLCŮ
- Ⓓ SATZ WALZEN
- Ⓕ KIT DE ROULEAUX

- Ⓖ SET OF ROLLERS
- Ⓡ КОМПЛЕКТ КАТКОВ
- Ⓟ ZESTAW WAŁÓW



**VZ00022936**



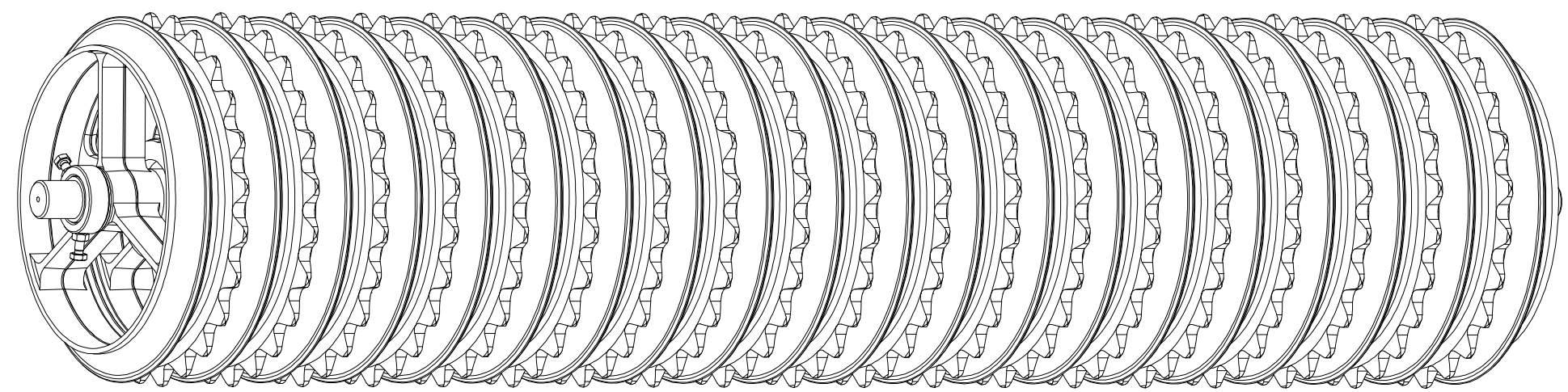
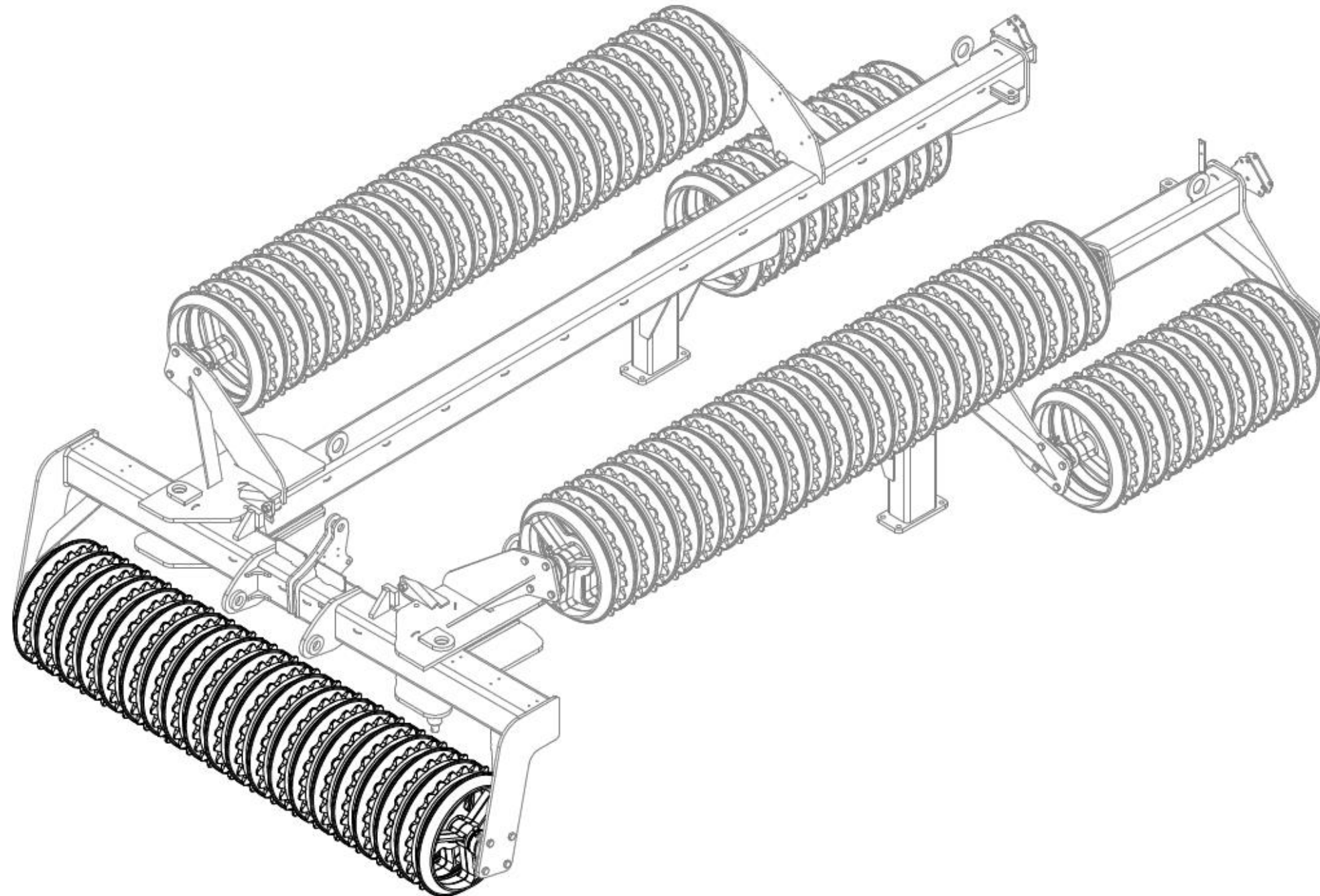
| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 5    | 4017018     | 20   |
| 7    | m21967      | 10   |
| 10   | m10849      | 40   |
| 15   | m01306      | 40   |
| 20   | m02157      | 40   |

- ⒸZ VÁLEC
- Ⓓ WALZE
- Ⓕ ROULEAU

- ⒸB ROLLER
- ⒹU KATOK
- ⒸL WAŁ



VZ00017671

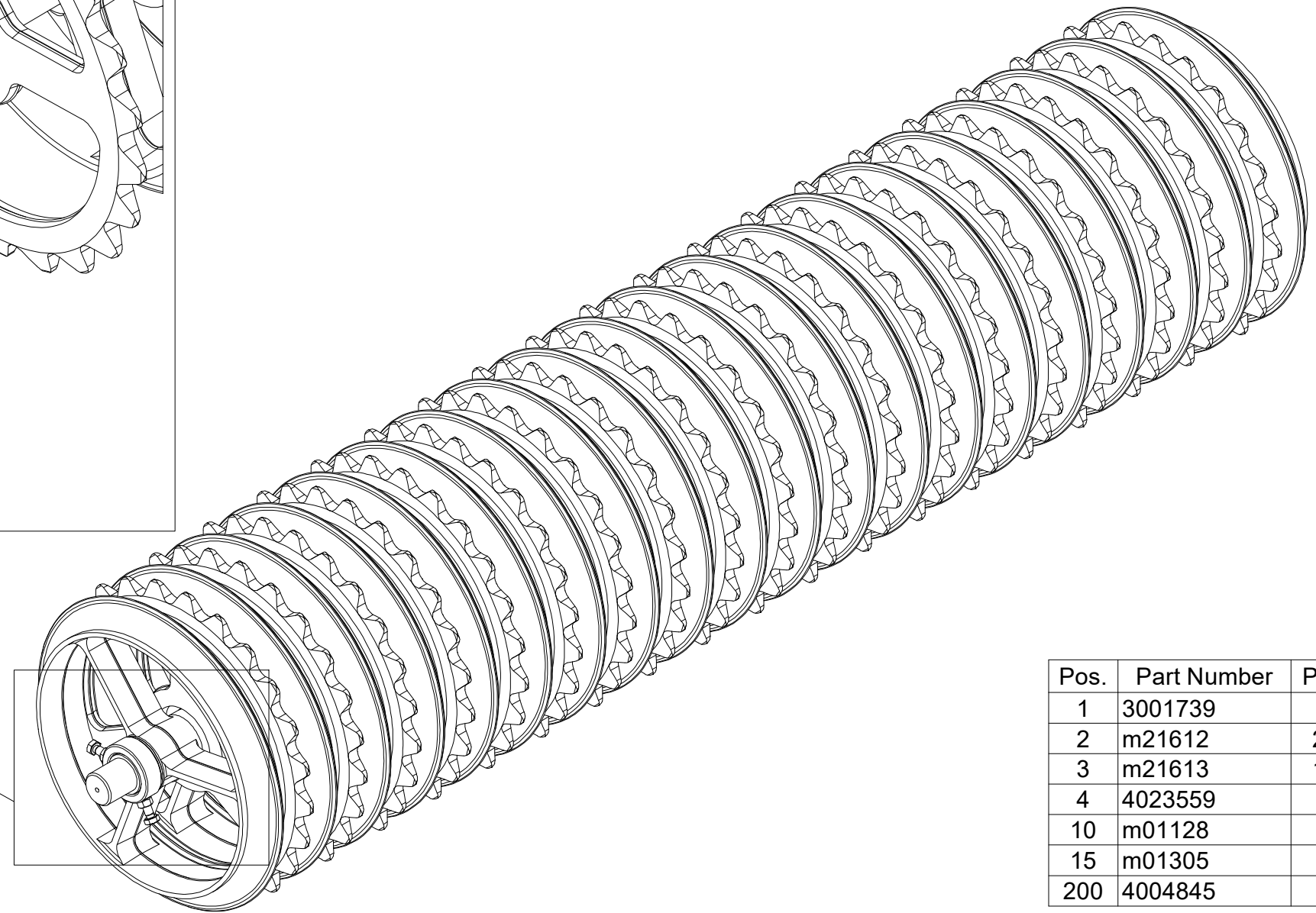
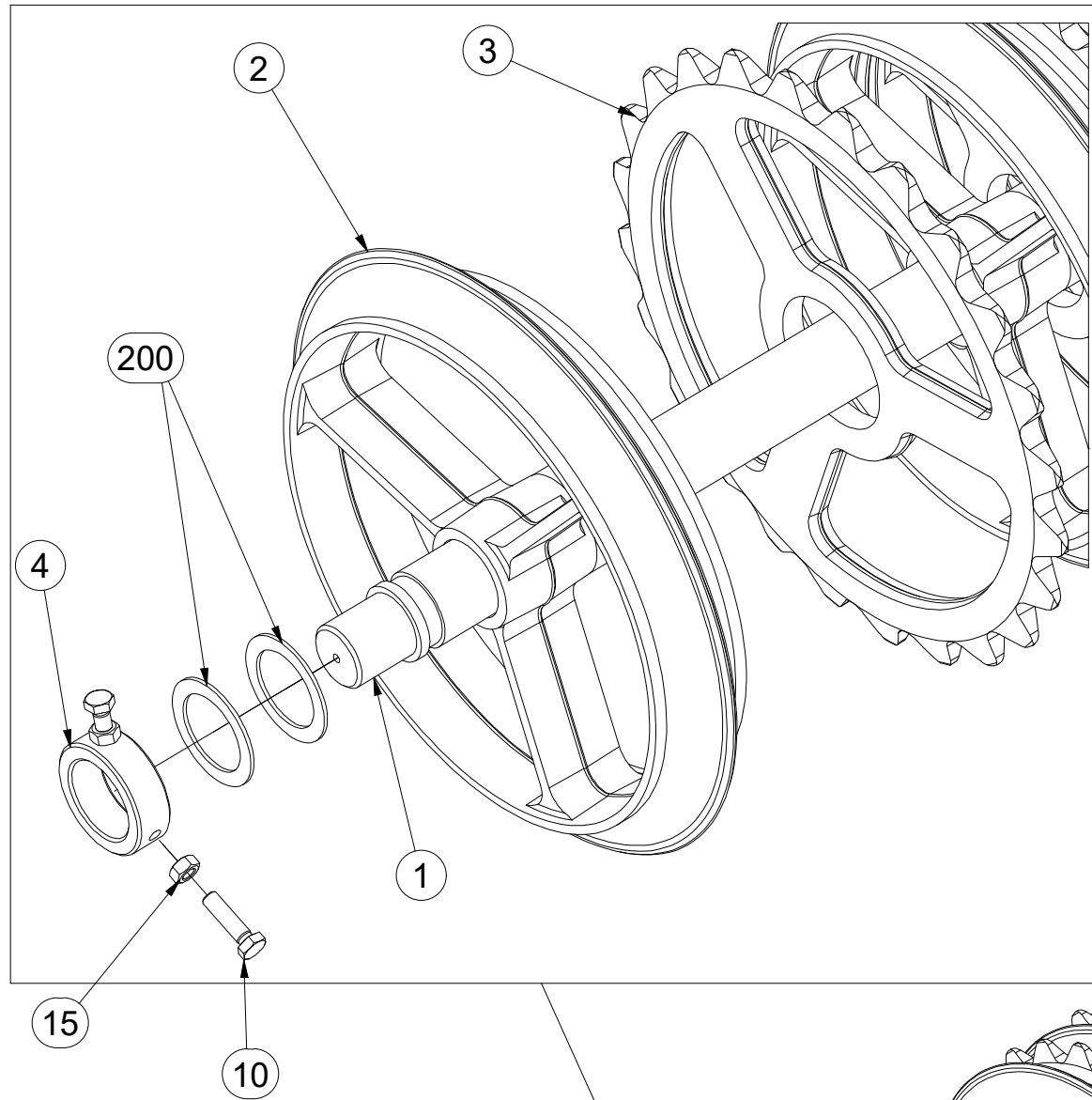


CZ VÁLEC  
 D WALZE  
 F ROULEAU

GB ROLLER  
 RU KATOK  
 PL WAŁ



**VZ00017671**



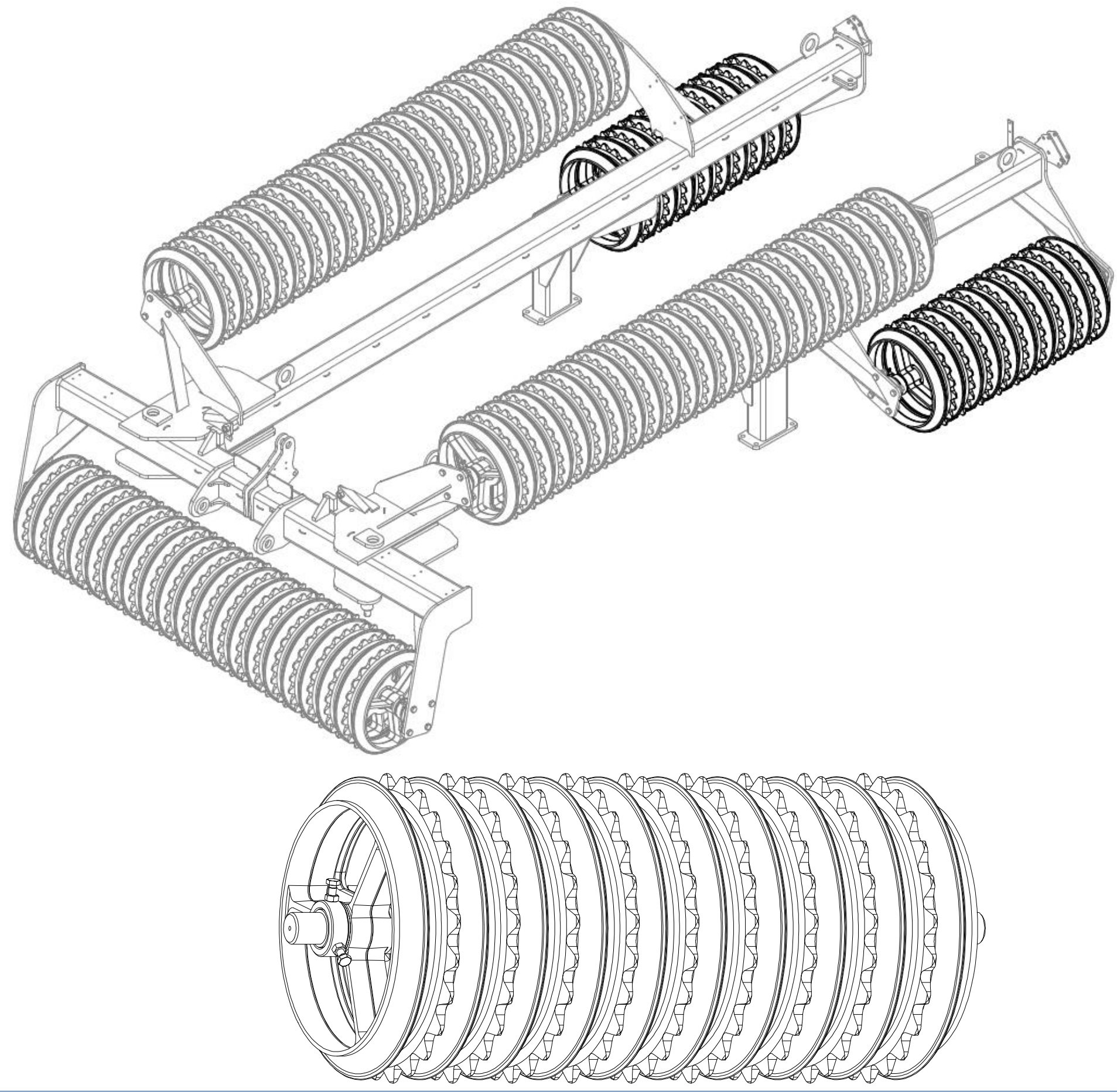
| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | 3001739     | 1    |
| 2    | m21612      | 20   |
| 3    | m21613      | 19   |
| 4    | 4023559     | 2    |
| 10   | m01128      | 4    |
| 15   | m01305      | 4    |
| 200  | 4004845     | 5    |

- ⒸZ VÁLEC
- Ⓓ WALZE
- Ⓕ ROULEAU

- ⒼB ROLLER
- Ⓔ RU KATOK
- Ⓗ PL WAŁ



VZ00017673

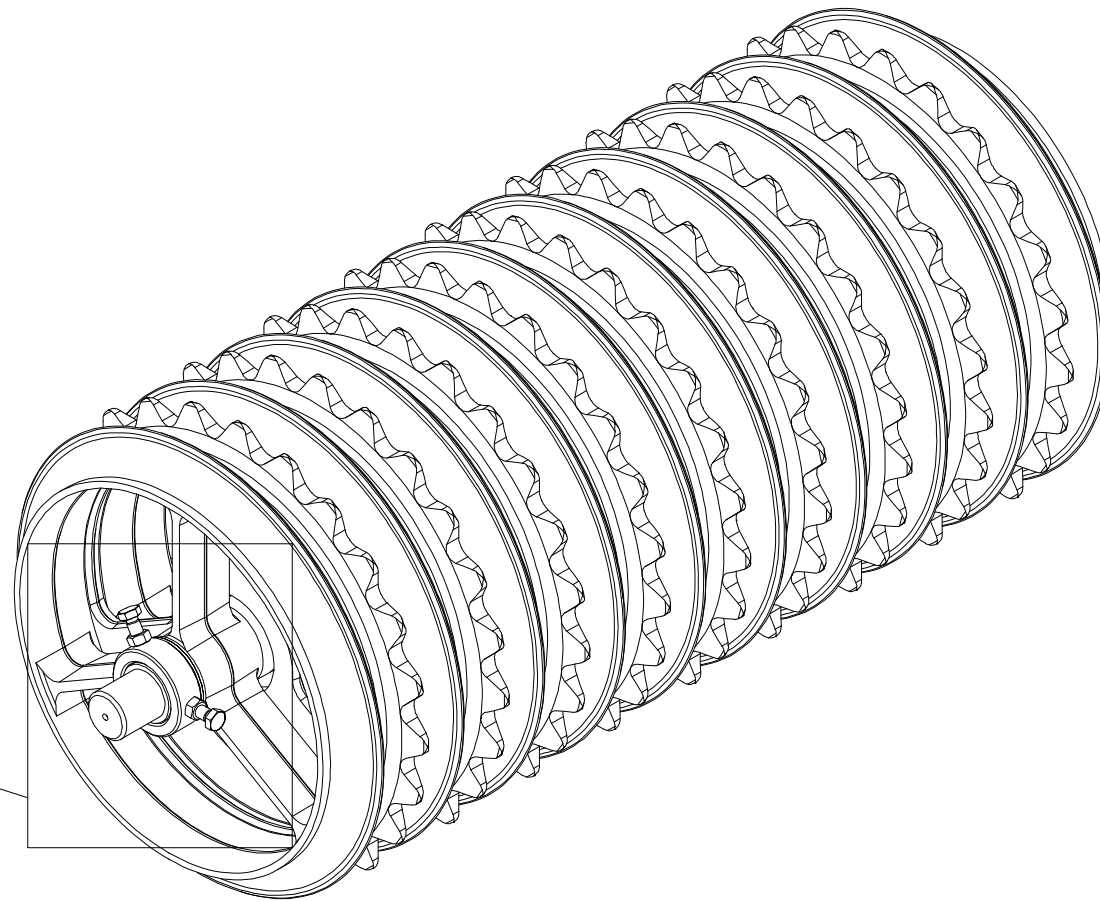
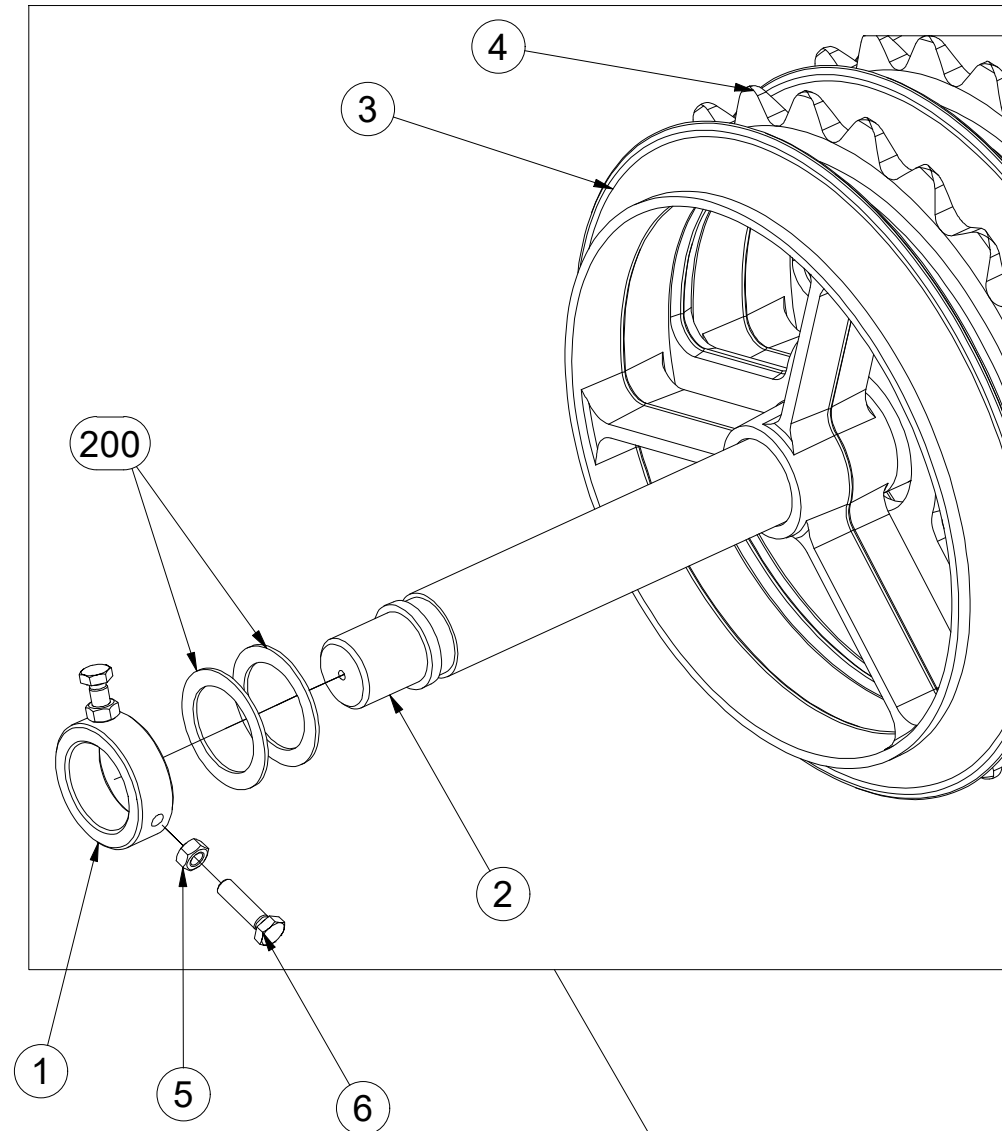


CZ VÁLEC  
 D WALZE  
 F ROULEAU

GB ROLLER  
 RU KATOK  
 PL WAŁ



**VZ00017673**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | 4023559     | 2    |
| 2    | 4002986     | 1    |
| 3    | m21612      | 10   |
| 4    | m21613      | 9    |
| 5    | m01305      | 4    |
| 6    | m01128      | 4    |
| 200  | 4004845     | 3    |

Ⓒ VÁLEC

Ⓓ WALZE

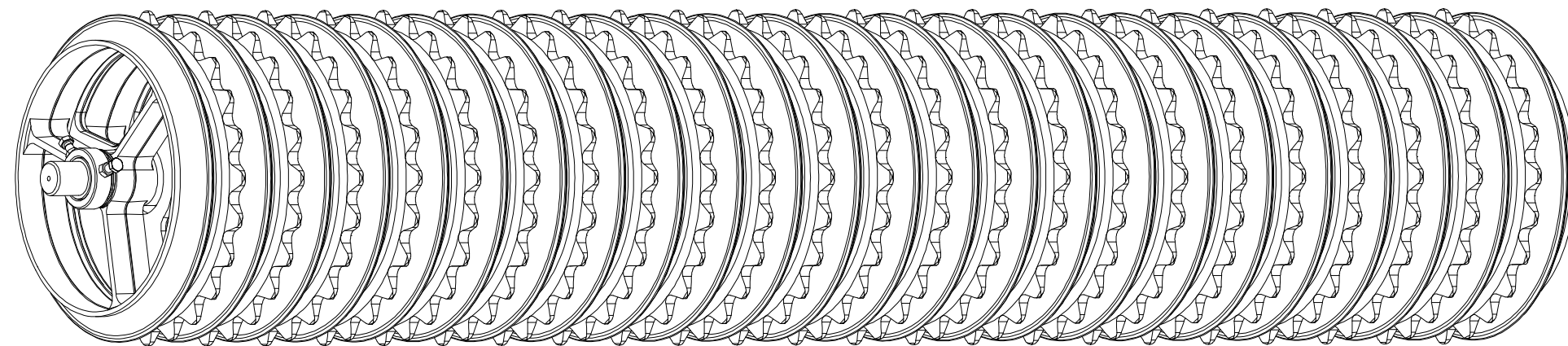
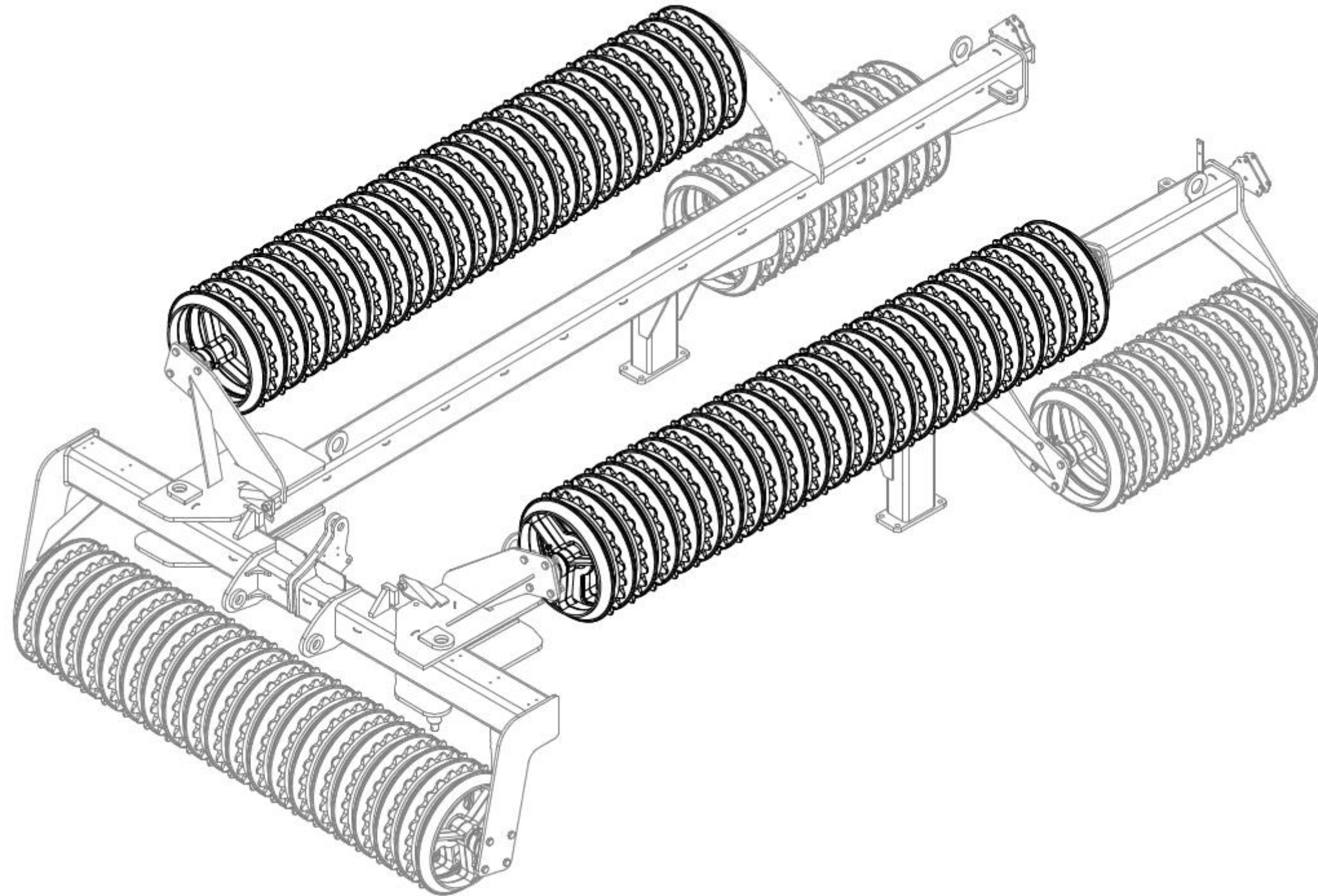
Ⓕ ROULEAU

VZ00017674

Ⓖ ROLLER

Ⓡ KATOK

Ⓟ WAŁ

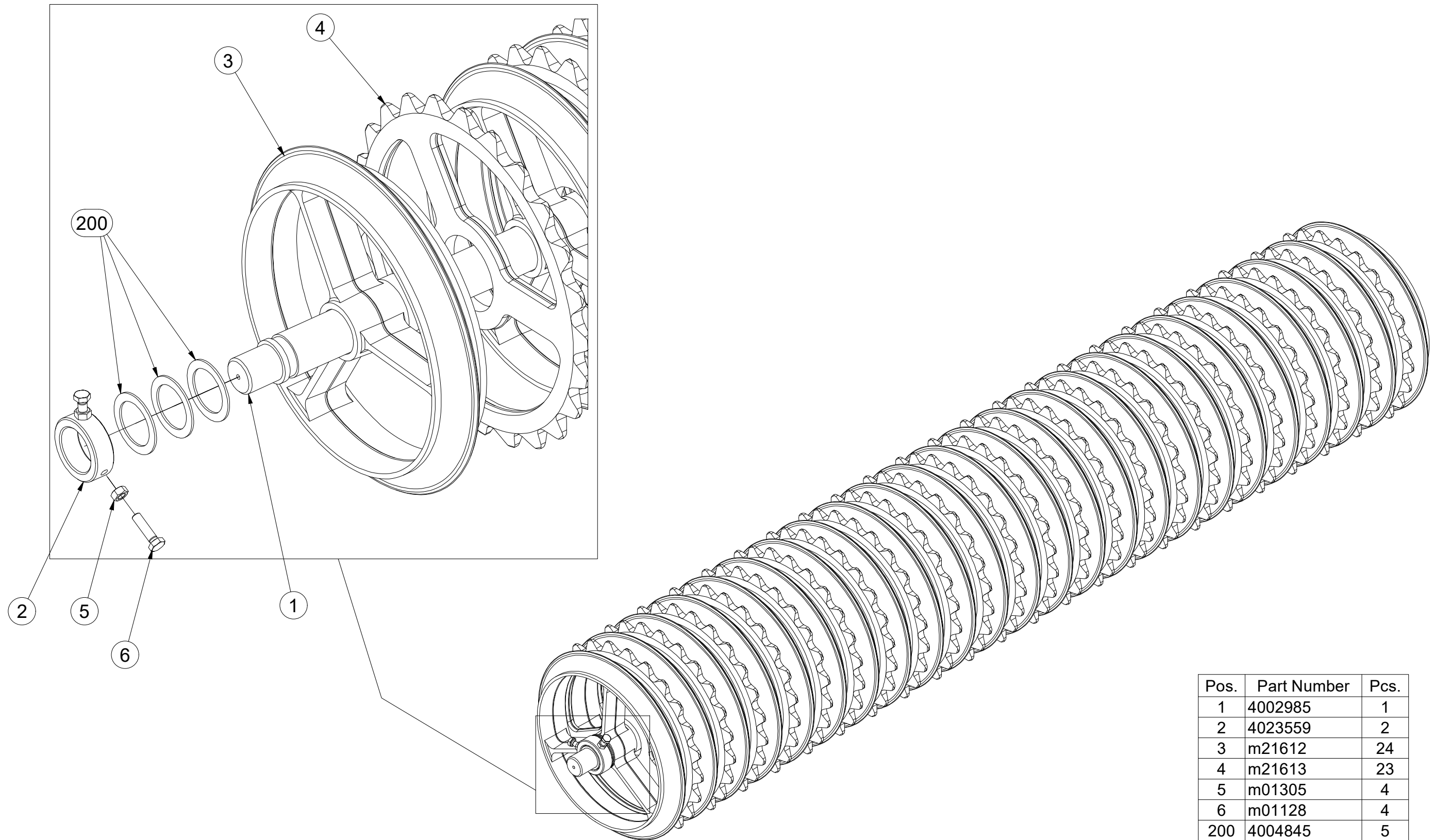


CZ VÁLEC  
 D WALZE  
 F ROULEAU

GB ROLLER  
 RU KATOK  
 PL WAŁ



VZ00017674



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | 4002985     | 1    |
| 2    | 4023559     | 2    |
| 3    | m21612      | 24   |
| 4    | m21613      | 23   |
| 5    | m01305      | 4    |
| 6    | m01128      | 4    |
| 200  | 4004845     | 5    |



Ⓒ CZ TERČ PŘEDNÍ LEVÝ

Ⓓ D SCHILD, VORDERES, LINKES

Ⓕ F CIBLE AVANT GAUCHE

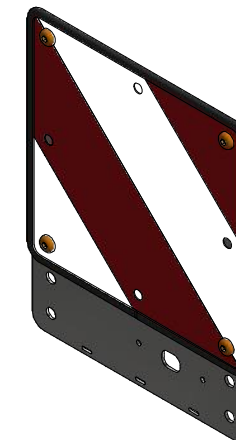
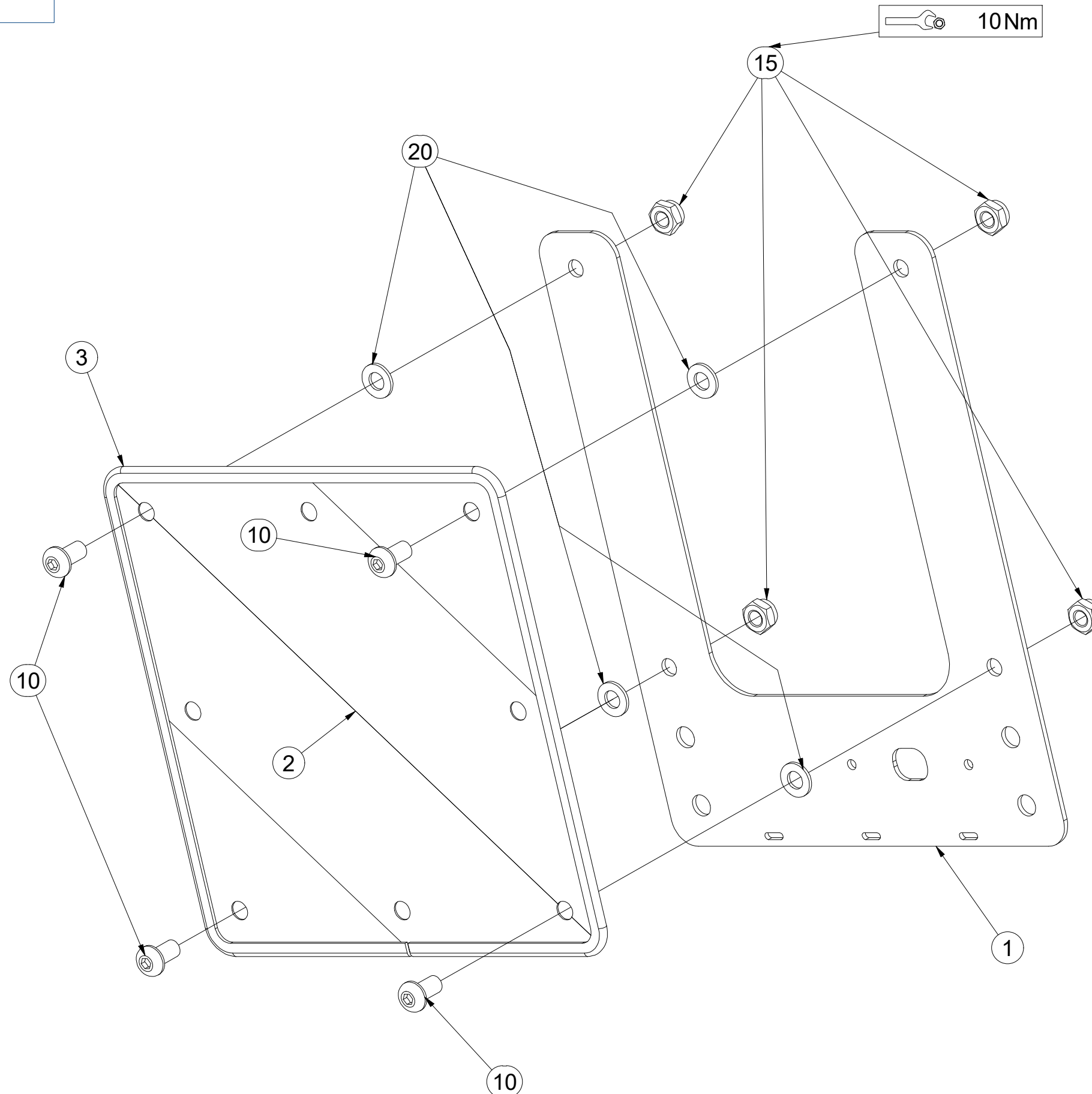
Ⓒ GB LEFT FRONT DISC

Ⓓ RU ЩИТОК ПЕРЕДНИЙ ЛЕВЫЙ

Ⓓ PL TARCZA PRZEDNIA LEWA



4025088



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | 4025090     | 1    |
| 2    | m18855      | 1    |
| 3    | 9005707     | 1    |
| 10   | m16637      | 4    |
| 15   | m03775      | 4    |
| 20   | m01209      | 4    |

ⒸZ TERČ PŘEDNÍ PRAVÝ

Ⓓ SCHILD, VORDERES, RECHTES

Ⓕ CIBLE AVANT DROITE

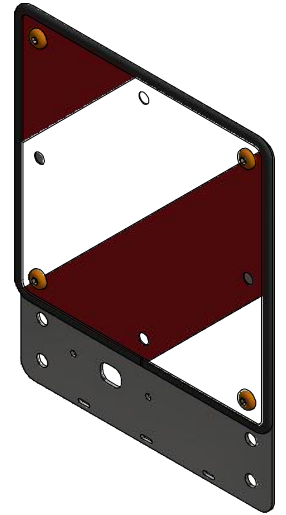
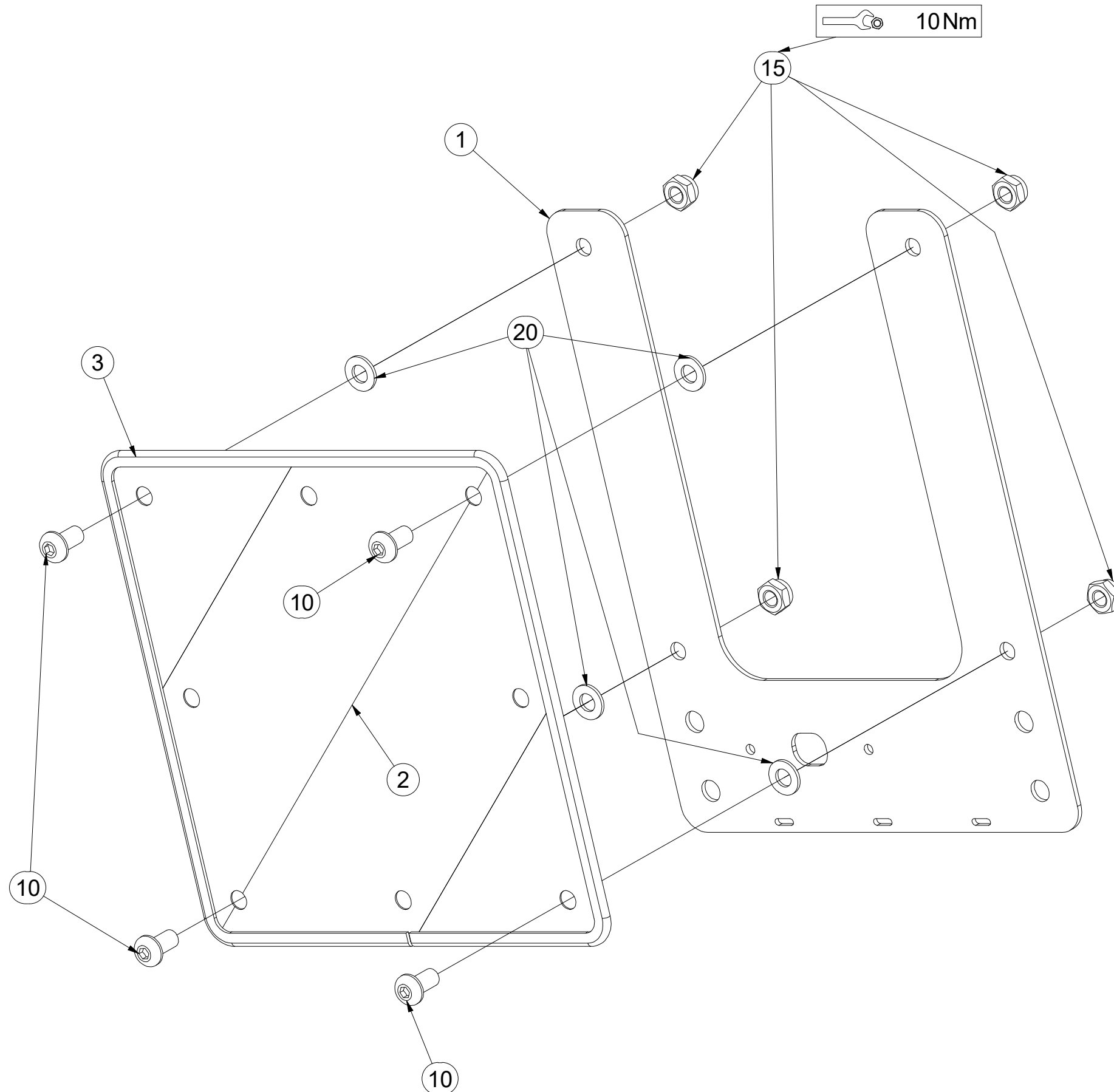
ⒼB RIGHT FRONT DISC

Ⓐ RU ЩИТОК ПЕРЕДНИЙ ПРАВЫЙ

Ⓐ PL TARCZA PRZEDNIA PRAWA



4025089



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | 4025090     | 1    |
| 2    | m18855      | 1    |
| 3    | 9005707     | 1    |
| 10   | m16637      | 4    |
| 15   | m03775      | 4    |
| 20   | m01209      | 4    |

ⒸZ TERČ ZADNÍ LEVÝ

Ⓓ SCHILD, HINTERES, LINKES

Ⓕ CIBLE ARRIÈRE GAUCHE

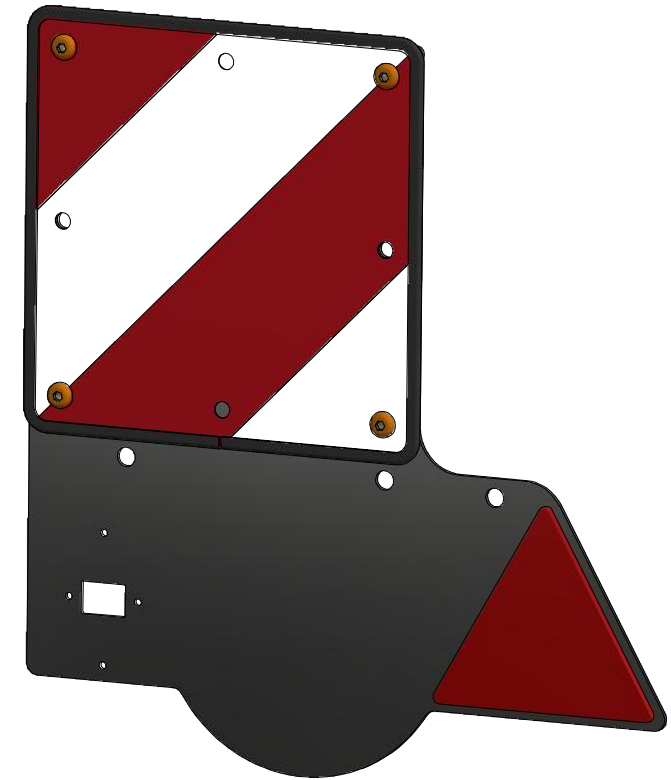
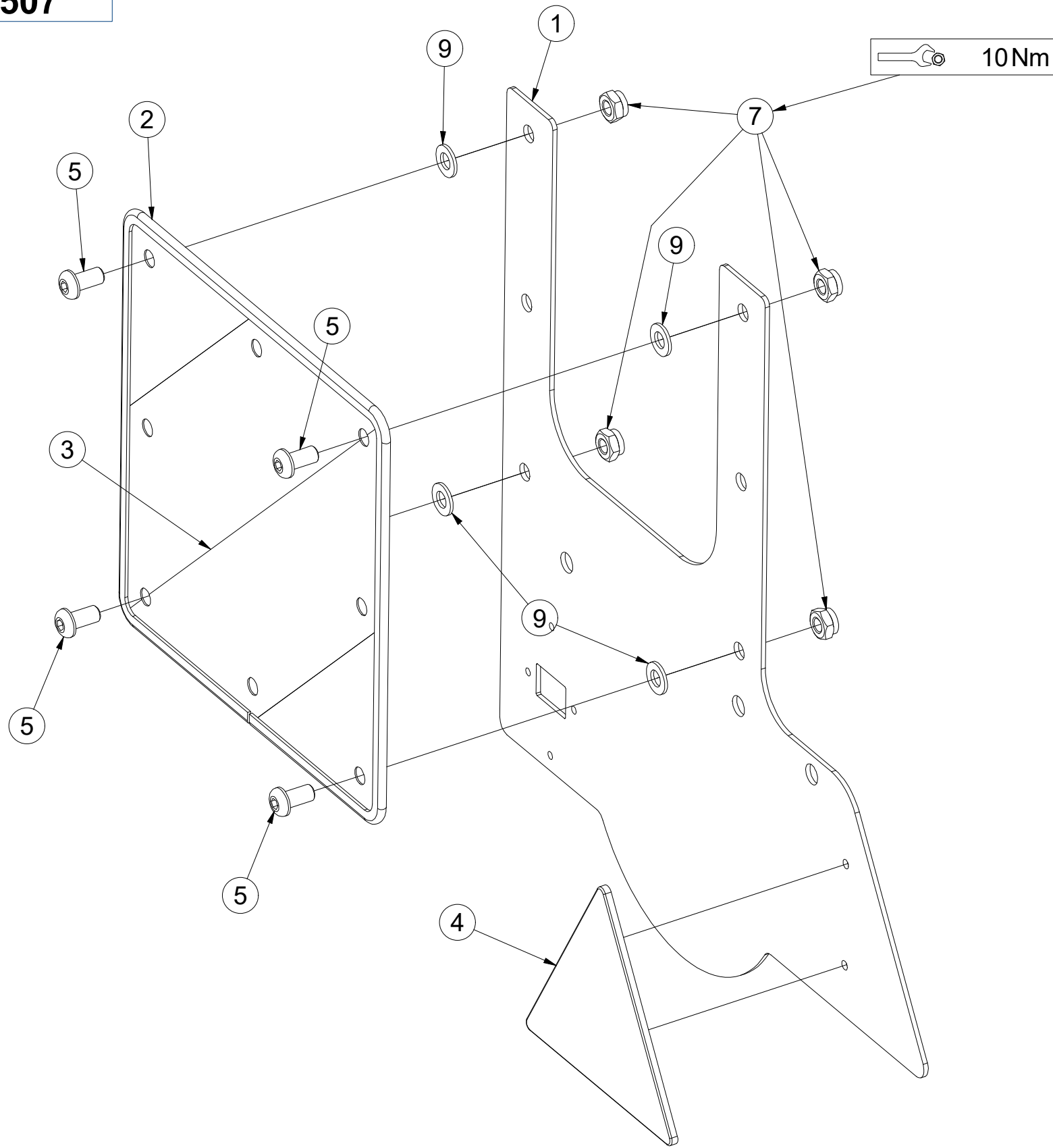
ⒼB LEFT REAR DISC

ⒶU ЩИТОК ЗАДНИЙ ЛЕВЫЙ

ⒶL TARCZA TYLNA LEWA



**VZ00005507**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | 4024978     | 1    |
| 2    | 9005707     | 1    |
| 3    | m18855      | 1    |
| 4    | m02497      | 1    |
| 5    | m16637      | 4    |
| 7    | m03775      | 4    |
| 9    | m01209      | 4    |

ⒸZ TERČ ZADNÍ PRAVÝ

Ⓓ SCHILD, HINTERES, RECHTES

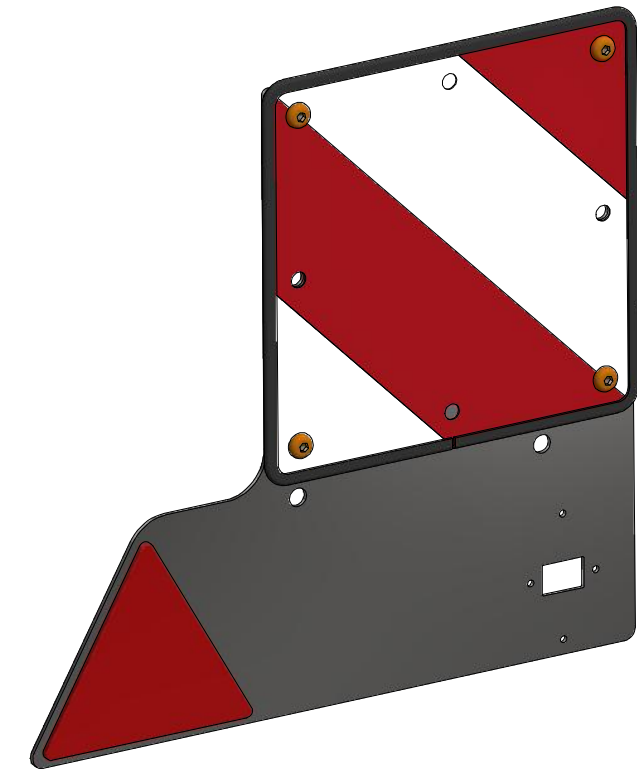
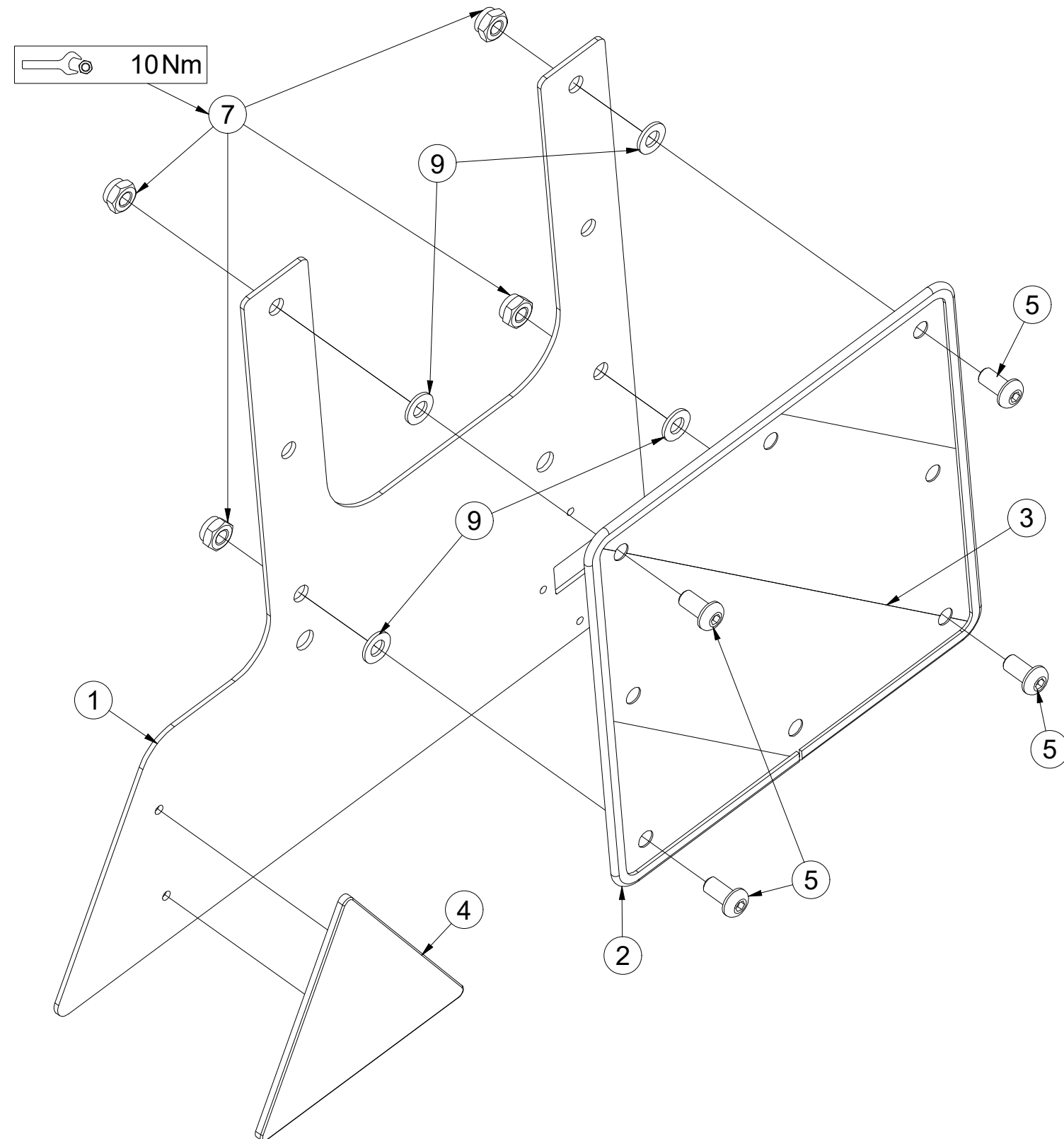
Ⓕ CIBLE ARRIÈRE DROITE

**VZ00005529**

ⒼB RIGHT REAR DISC

ⒺЩИТОК ЗАДНИЙ ПРАВЫЙ

ⒽL TARCZA TYLNA PRAWA



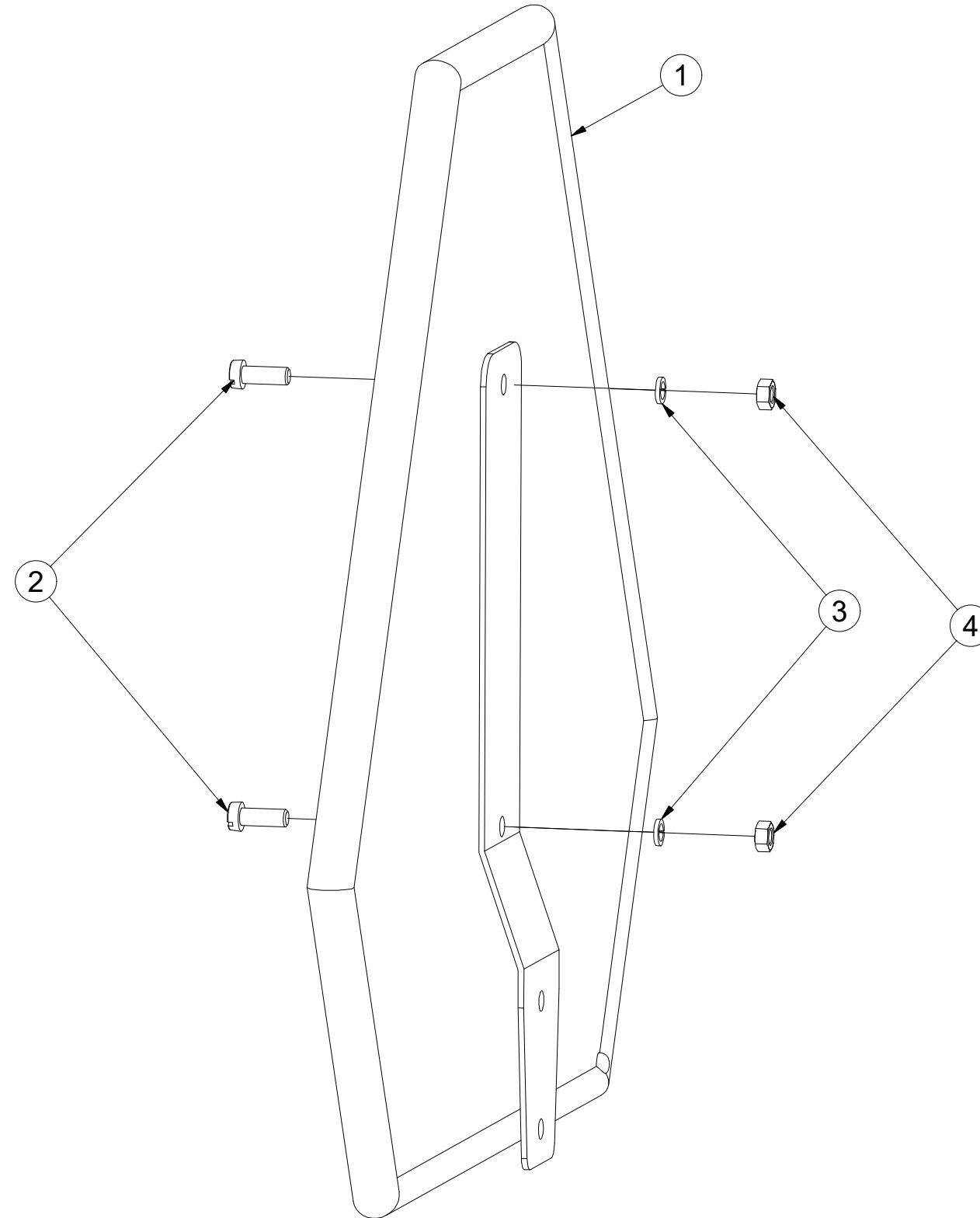
| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | 4024980     | 1    |
| 2    | 9005707     | 1    |
| 3    | m18855      | 1    |
| 4    | m02497      | 1    |
| 5    | m16637      | 4    |
| 7    | m03775      | 4    |
| 9    | m01209      | 4    |

Ⓒ VÝSTRAŽNÝ TROJÚHELNÍK  
Ⓓ WARNDREIECK  
Ⓕ TRIANGLE D'AVERTISSEMENT

Ⓖ EMERGENCY TRIANGLE  
Ⓡ ЗНАК АВАРИЙНОЙ ОСТАНОВКИ  
Ⓟ TRÓJKĄT OSTRZEGAWCZY



**3001210**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | m05371      | 1    |
| 2    | m11759      | 2    |
| 3    | m01200      | 2    |
| 4    | m01295      | 2    |

ⒸZ HYDRAULIKA STROJE

Ⓓ HYDRAULIK DER MASCHINE

Ⓕ HYDRAULIQUE DE LA MACHINE

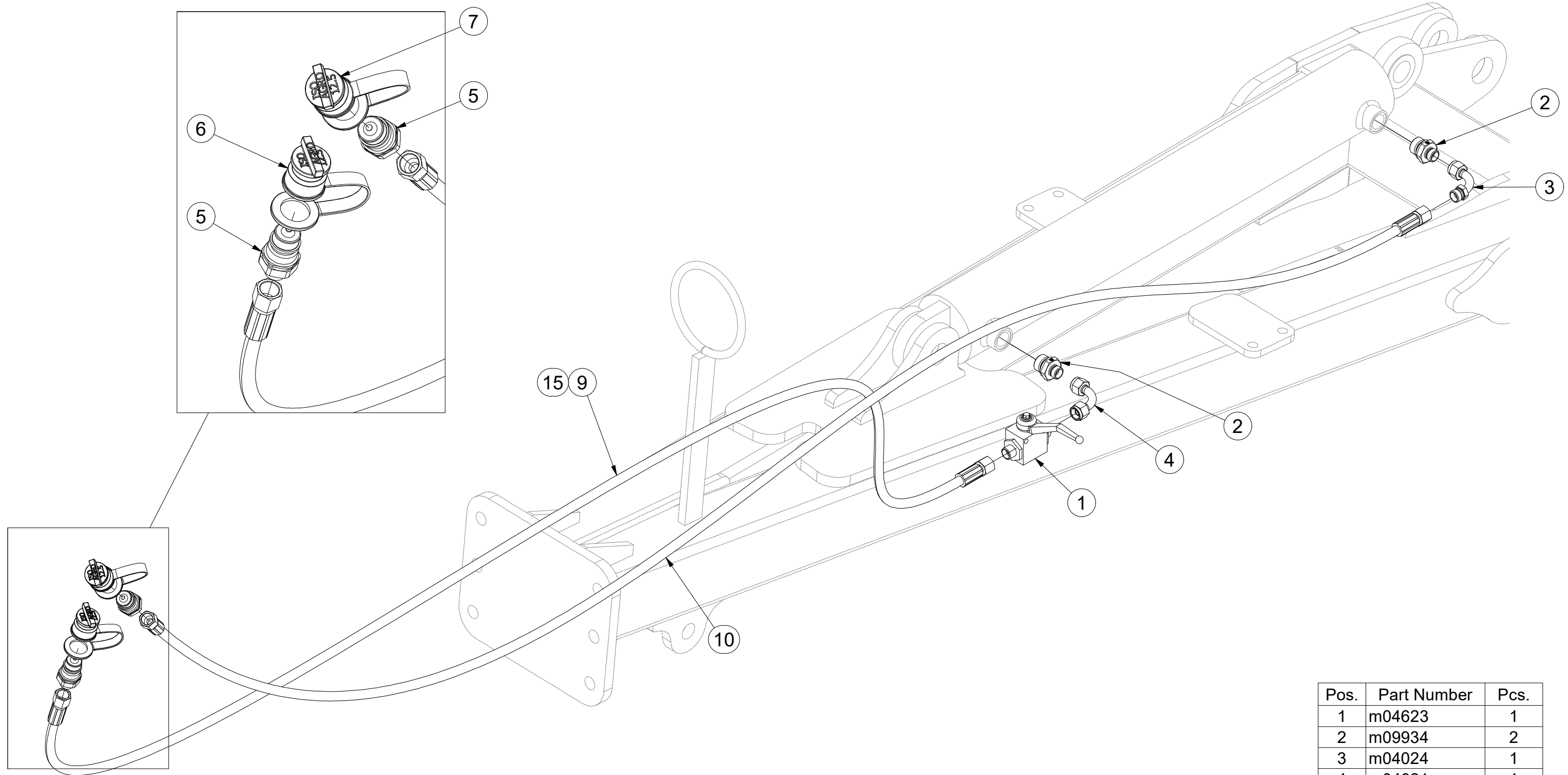
ⒸB MACHINE HYDRAULICS

ⒸR ГИДРАВЛИКА МАШИНЫ

ⒸL HYDRAULIKA MASZYN



**VZ00020896**



| Pos. | Part Number | Pcs.    |
|------|-------------|---------|
| 1    | m04623      | 1       |
| 2    | m09934      | 2       |
| 3    | m04024      | 1       |
| 4    | m04621      | 1       |
| 5    | m03849      | 2       |
| 6    | m04034      | 1       |
| 7    | m03743      | 1       |
| 9    | m08000      | 1       |
| 10   | m05215      | 1       |
| 15   | m22954      | 3,500 l |

ⒸZ SOUPRAVA TĚSNIVA PÍSTNIC

Ⓓ KOLBENSTANGENDICHTUNGSMITTELSATZ

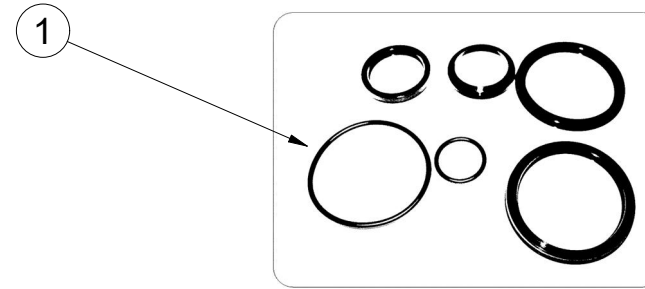
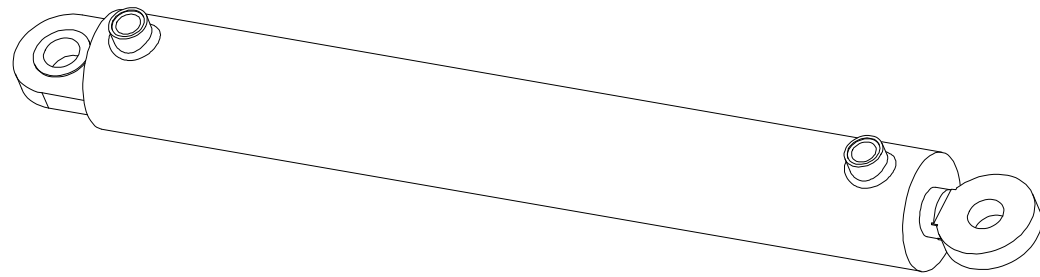
Ⓕ SET DE GARNITURE DES TIGES DE PISTON

ⒼB SEALING SET FOR PISTON RODS

ⒺU КОМПЛЕКТ ПРОКЛАДОК ЦИЛИНДРОВ

ⒼL ZESTAW USZCZELEK TRZPIENIA TŁOKA

**Farmet**



| VZ00004545 - $\varnothing 80/\varnothing 40-630$ |             |     |
|--|-------------|-----|
| Pos  | Part number | Pcs |
| 1  | m20702      | 1   |

Ⓒ SAMOLEPKY STROJE

Ⓓ AUFKLEBER MASCHINEN

Ⓕ VOITURE MACHINES

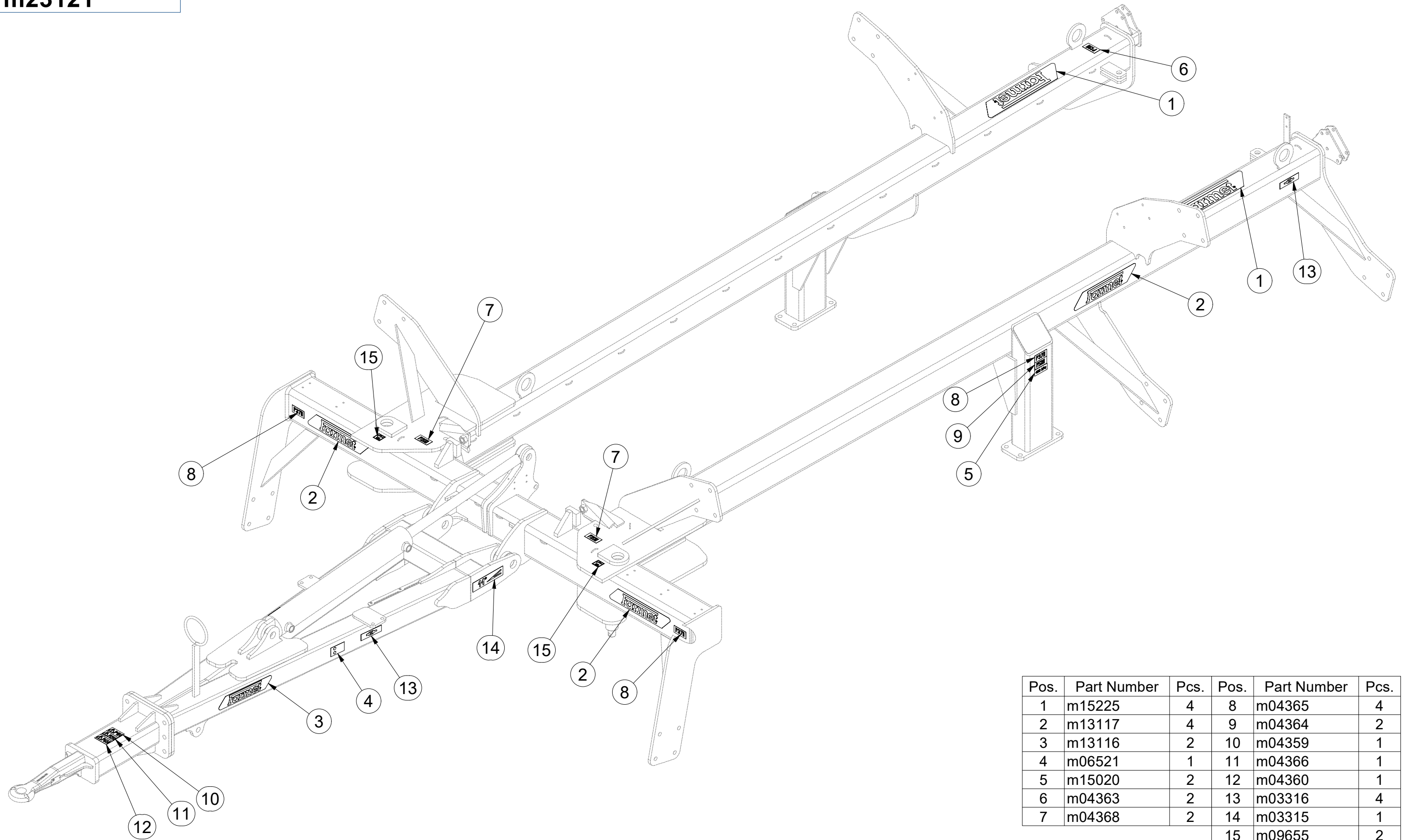
Ⓒ STICKERS MACHINES

Ⓔ СТИКЕРЫ МАШИНЫ

Ⓖ NAKLEJKI MASZYNY



**m23121**



| Pos. | Part Number | Pcs. | Pos. | Part Number | Pcs. |
|------|-------------|------|------|-------------|------|
| 1    | m15225      | 4    | 8    | m04365      | 4    |
| 2    | m13117      | 4    | 9    | m04364      | 2    |
| 3    | m13116      | 2    | 10   | m04359      | 1    |
| 4    | m06521      | 1    | 11   | m04366      | 1    |
| 5    | m15020      | 2    | 12   | m04360      | 1    |
| 6    | m04363      | 2    | 13   | m03316      | 4    |
| 7    | m04368      | 2    | 14   | m03315      | 1    |
|      |             |      | 15   | m09655      | 2    |



Ⓒ SAMOLEPKY STROJE

Ⓓ AUFKLEBER MASCHINEN

Ⓕ VOITURE MACHINES

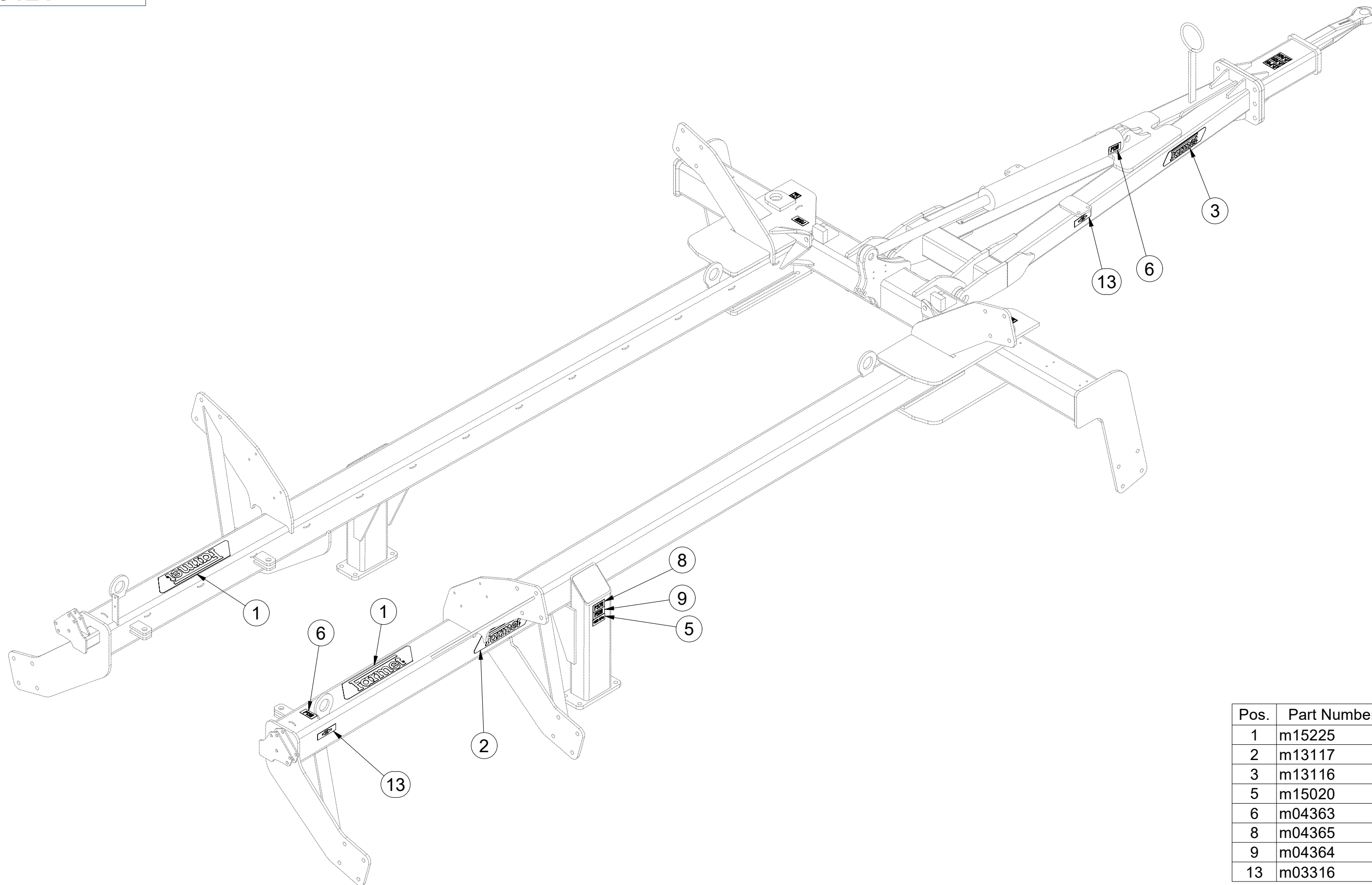
Ⓖ STICKERS MACHINES

Ⓔ СТИКЕРЫ МАШИНЫ

Ⓟ NAKLEJKI MASZYNY



**m23121**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | m15225      | 4    |
| 2    | m13117      | 4    |
| 3    | m13116      | 2    |
| 5    | m15020      | 2    |
| 6    | m04363      | 2    |
| 8    | m04365      | 4    |
| 9    | m04364      | 2    |
| 13   | m03316      | 4    |

☉ SAMOLEPKY STROJE

☉ AUFKLEBER MASCHINEN

☉ VOITURE MACHINES

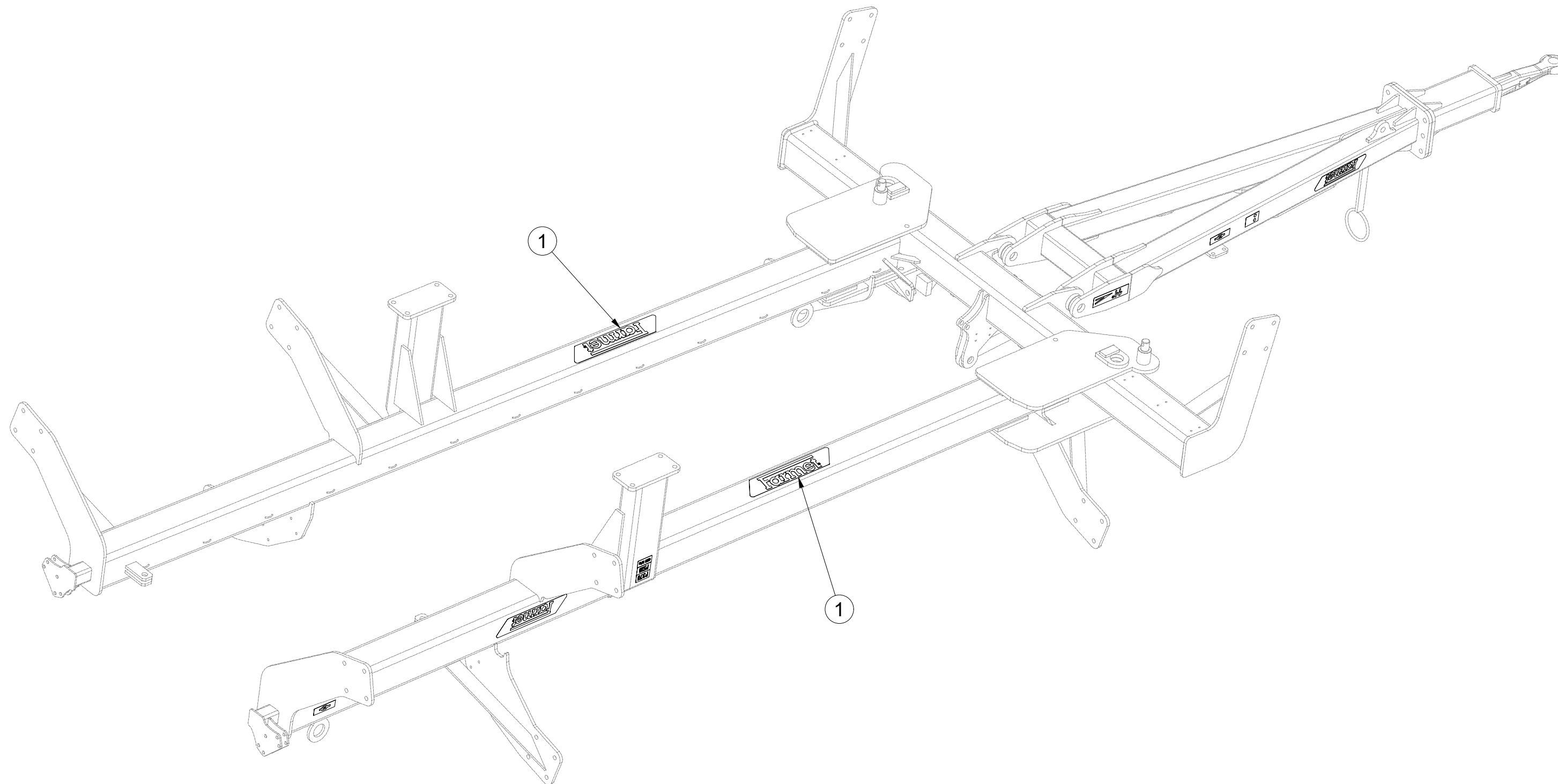
☉ STICKERS MACHINES

☉ СТИКЕРЫ МАШИНЫ

☉ NAKLEJKI MASZYNY



m23121



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | m15225      | 4    |

Ⓒ SVĚTELNÁ SADA

Ⓓ LEUCHTENSATZ

Ⓕ KIT LUMINEUX

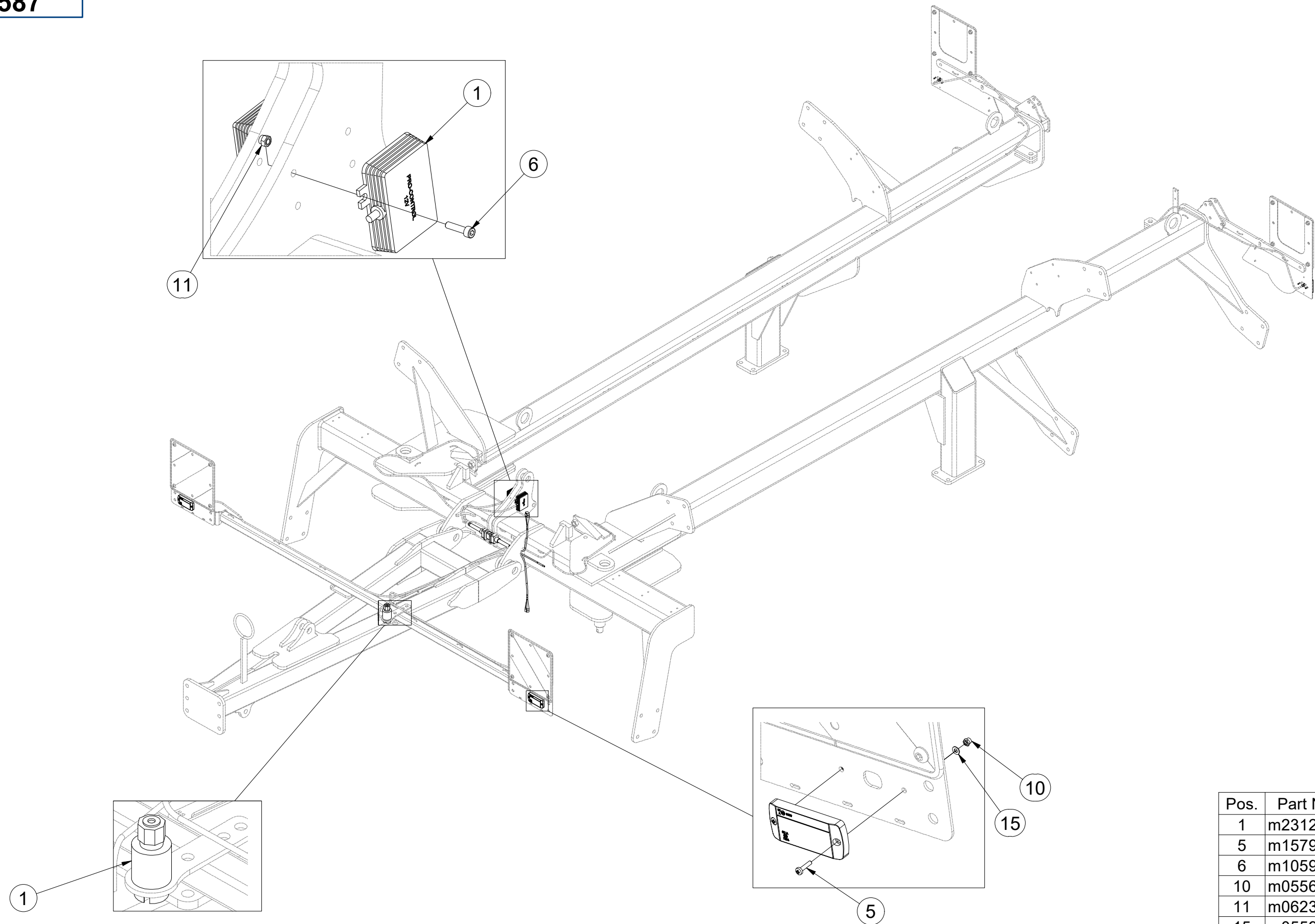
**VZ00028587**

Ⓒ LIGHTING SET

Ⓓ ОСВЕТИТЕЛЬНЫЙ КОМПЛЕКТ

Ⓕ ZESTAW OŚWIETLENIA

**Farmet**



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | m23126      | 1    |
| 5    | m15790      | 4    |
| 6    | m10591      | 4    |
| 10   | m05562      | 4    |
| 11   | m06236      | 4    |
| 15   | m05597      | 4    |

Ⓒ SVĚTELNÁ SADA

Ⓓ LEUCHTENSATZ

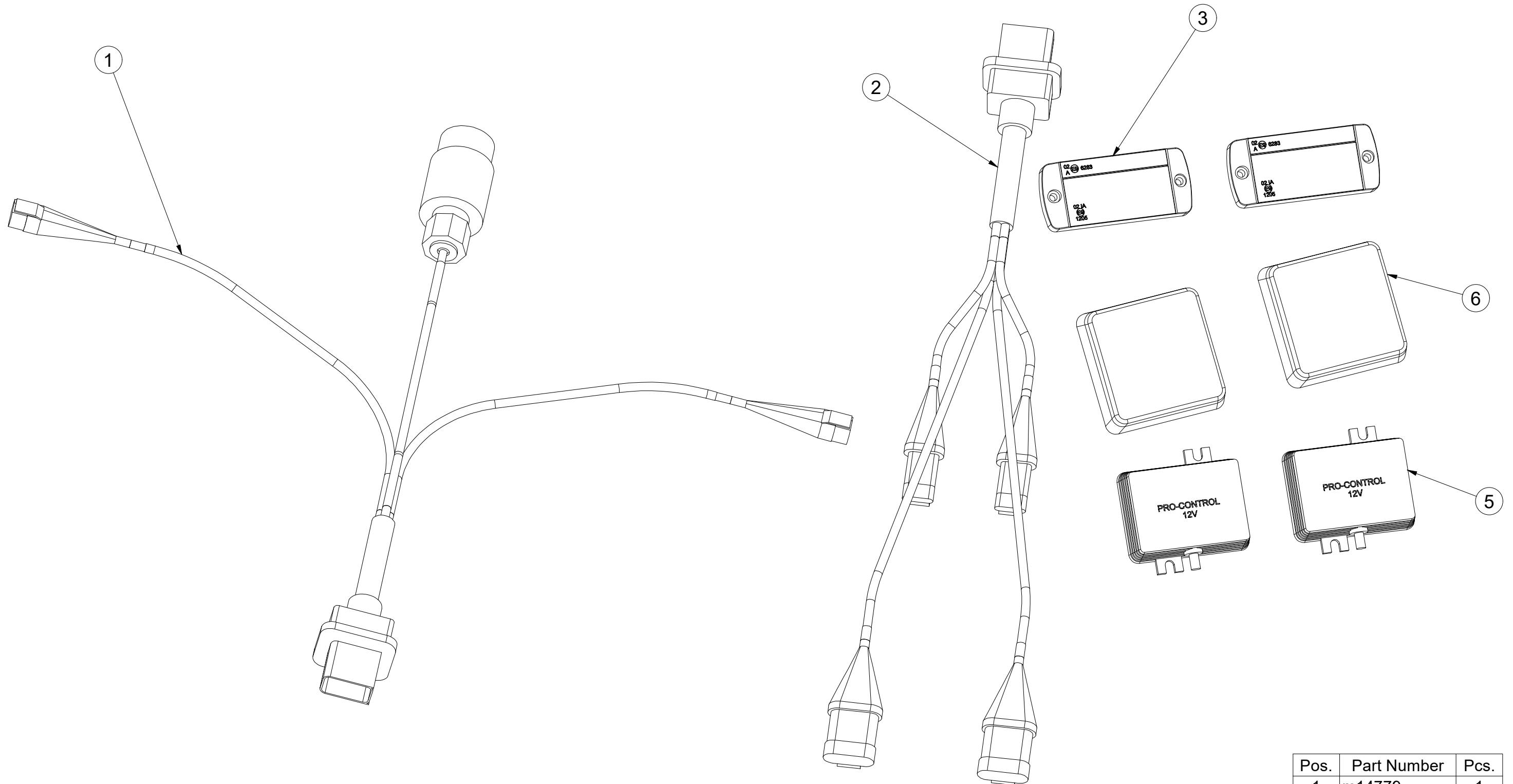
Ⓕ KIT LUMINEUX

**m16768**

Ⓖ LIGHTING SET

Ⓡ ОСВЕТИТЕЛЬНЫЙ КОМПЛЕКТ

Ⓟ ZESTAW OŚWIETLENIA



| Pos. | Part Number | Pcs. |
|------|-------------|------|
| 1    | m14779      | 1    |
| 2    | m14778      | 1    |
| 3    | m14776      | 2    |
| 5    | m14777      | 2    |
| 6    | m19044      | 2    |

- Ⓒ UTAHOVACÍ MOMENTY ŠROUBŮ  
 Ⓓ ANZUGMOMENTE VON SCHRAUBEN  
 Ⓕ COUPLES DE SERRAGE DES VIS

- Ⓒ SCREW TIGHTENING TORQUE  
 Ⓓ МОМЕНТЫ ЗАЖАТИЯ БОЛТОВ  
 Ⓕ MOMENTY DOKRĘCANIA ŚRUB



| P   |      | 5.8  | 8.8  | 10.9  | 12.9  | Z        |           |
|-----|------|------|------|-------|-------|----------|-----------|
| D   | R    | Mu   | Mu   | Mu    | Mu    | DIN 7991 | ISO 10642 |
| mm  | mm   | Nm   | Nm   | Nm    | Nm    | Nm       | Nm        |
| M6  | 1    | 6    | 9    | 13    | 15    | 7,2      | 7,9       |
| M8  | 1,25 | 14   | 22   | 32    | 38    | 17       | 19        |
| M10 | 1,5  | 29   | 44   | 64    | 75    | 35       | 38        |
| M12 | 1,75 | 49   | 76   | 111   | 130   | 58       | 65        |
| M14 | 2    | 79   | 120  | 176   | 206   | 93       | 100       |
| M16 | 2    | 123  | 188  | 276   | 323   | 144      | 158       |
| M18 | 2,5  | 169  | 257  | 378   | 443   | -        | 220       |
| M20 | 2,5  | 239  | 365  | 536   | 628   | -        | 310       |
| M22 | 2,5  | 329  | 529  | 738   | 864   | -        | 420       |
| M24 | 3    | 413  | 629  | 924   | 1082  | -        | 530       |
| M27 | 3    | 613  | 934  | 1372  | 1606  | -        | -         |
| M30 | 3,5  | 832  | 1267 | 1862  | 2179  | -        | -         |
| M33 | 3,5  | 1130 | 1723 | 2530  | 2961  | -        | -         |
| M36 | 4    | 1451 | 2210 | 3246  | 3799  | -        | -         |
| M39 | 4    | 1885 | 2872 | 4217  | 4936  | -        | -         |
| M42 | 4,5  | 2322 | 3538 | 5196  | 6080  | -        | -         |
| M45 | 4,5  | 2909 | 4433 | 6511  | 7619  | -        | -         |
| M48 | 5    | 3513 | 535  | 7862  | 9200  | -        | -         |
| M52 | 5    | 4524 | 6895 | 10123 | 11849 | -        | -         |
| M56 | 5,5  | 5636 | 8589 | 12614 | 14761 | -        | -         |

- Mu - Ⓒ UTAHOVACÍ MOMENT  
 Ⓓ ANZUGMOMENTE  
 Ⓕ COUPLE DE SERRAGE  
 Ⓒ TIGHTENING TORQUE  
 Ⓓ МОМЕНТ ЗАЖАТИЯ  
 Ⓕ MOMENT DOKRĘCANIA
- D - Ⓒ JMENOVITÝ PRŮMĚR  
 Ⓓ NENNDURCHMESSER  
 Ⓕ DIAMETRE NOMINAL  
 Ⓒ NOMINAL DIAMETER  
 Ⓓ НОМИНАЛЬНЫЙ ДИАМЕТР  
 Ⓕ ŚREDNICA NOMINALNA
- R - Ⓒ ROZTEČ ZÁVITU - STOUPÁNÍ  
 Ⓓ GEWINDESTEIGUNG  
 Ⓕ PAS DE FILET - PAS  
 Ⓒ SCREW PITCH – LEAD  
 Ⓓ ШАГ РЕЗЬБЫ  
 Ⓕ ROZSTAW GWINTU - SKOKI
- P - Ⓒ PEVNOST  
 Ⓓ FESTIGKEIT  
 Ⓕ RÉSISTANCE  
 Ⓒ STRENGTH  
 Ⓓ ПРОЧНОСТЬ  
 Ⓕ WYTRZYMA OŚĆ
- Z - Ⓒ ZÁPUSTNÉ ŠROUBY  
 Ⓓ SENKKOPFSCHRAUBEN  
 Ⓕ VIS A TETE FRAISEE  
 Ⓒ COUNTERSUNK SCREWS  
 Ⓓ БОЛТЫ С УТОПЛЕННОЙ ГОЛОВКОЙ  
 Ⓕ ŚRUBY Z ŁBEM STOŻKOWYM PŁASKIM

- Ⓒ Hodnoty momentů jsou poníženy o -10% oproti tabulkovým hodnotám. Šroubové spoje utahujte dle vyznačeného utahovacího momentu v dokumentaci. Pokud není utahovací moment v dokumentaci vyznačen, utahujte dle obecné tabulky. Pokud je v dokumentaci definován spoj šroubu a matice o různých pevnostech, vždy utahujte na moment komponenty nižší.
- Ⓓ Die Werte der Anzugsmomente sind um 10 % gegenüber den Tabellenwerten verringert. Ziehen Sie die Schraubverbindungen gemäß dem in der Dokumentation festgeschrieben Anzugsmoment an. Sofern das Anzugsmoment nicht in der Dokumentation aufgeführt ist, ziehen Sie sie gemäß der allgemeinen Tabelle an. Wenn in der Dokumentation eine Verbindung von Schraube und Mutter mit verschiedene Festigkeiten definiert ist, wird immer mit dem Moment des Bauteils mit der geringeren Festigkeit angezogen.
- Ⓕ Les valeurs des couples de serrage sont baissées de 10% par rapport aux valeurs de tableau. Serrez les raccords à vis selon le couple de serrage indiqué dans les documents. Si le couple de serrage n'est pas indiqué dans les documents, serrez selon le tableau général. Si les documents définissent un assemblage par boulon de diverses résistances, serrez toujours au moment de la composante avec résistance inférieure.
- Ⓒ The torque values are reduced by 10% compared to the table values. Tighten the screw joints according to the tightening torque stated in the documentation. If the tightening torque is not stated in the documentation, tighten according to the general table. If there is a joint with a screw and a nut at different strengths in the documentation, always tighten to the torque of the component with lower strength.
- Ⓓ Значения моментов затяжки уменьшены на 10% по сравнению с данными в таблице. Резьбовые соединения зажимайте с установленным в документации моментом зажатия. Если в документации не указан момент зажатия, то зажимайте по действующей в общем таблице. Если в документации установлено соединение из болта и гайки различной прочности, всегда зажимайте с моментом для компонента с меньшей прочностью.
- Ⓕ Wartości momentów dokręcania są obniżone o 10% w stosunku do wartości z tabeli. Połączenia śrubowe należy dokręcać zgodnie z momentem obrotowym w dokumentacji. Jeśli w dokumentacji nie ma podanego momentu obrotowego, należy dokręcać zgodnie z ogólną tabelą. Jeśli w dokumentacji zdefiniowane jest połączenie ze śrubą nakrętką różnych wytrzymałościach, zawsze należy dokręcać zachowując moment dokręcania komponentu z niższą wytrzymałością.

- Ⓒ UTAHOVACÍ MOMENTY ŠROUBŮ  
 Ⓓ ANZUGMOMENTE VON SCHRAUBEN  
 Ⓕ COUPLES DE SERRAGE DES VIS

- Ⓖ SCREW TIGHTENING TORQUE  
 Ⓡ MOMENTЫ ЗАЖАТИЯ БОЛТОВ  
 Ⓟ MOMENTY DOKRĘCANIA ŚRUB



- Ⓒ **OBECNÝ PŘEDPIS UTAHOVÁNÍ ZAJIŠTĚNÍ ČEPOVÝCH SPOJŮ:**  
 Ⓓ **ALLGEMEINE VORSCHRIFT FÜR DAS ANZIEHEN VON BOLZENVERBINDUNGEN:**  
 Ⓕ **CONSIGNE GENERALE POUR LE SERRAGE DES ARTICULATIONS CYLINDRIQUES:**  
 Ⓖ **GENERAL INSTRUCTION FOR TIGHTENING THE SECURING OF PIN JOINTS:**  
 Ⓡ **ОБЩЕЕ ОПИСАНИЕ ЗАЖАТИЯ ПРЕДОХРАНЕНИЯ СОЕДИНЕНИЙ ПАЛЬЦАМИ:**  
 Ⓟ **OGÓLNE ZASADY DOKRĘCANIA ZABEZPIECZENIA POŁĄCZEŃ CZOPEM:**



**X**

M8, M10, M12

M14

**M**

09-15Nm

15-25Nm

- X - Ⓒ ROZMĚR ŠROUBU  
 Ⓓ SCHRAUBENGRÖSSE  
 Ⓕ DIMENSIONS DE LA VIS

- Ⓖ BOLT DIMENSION  
 Ⓡ РАЗМЕР БОЛТА  
 Ⓟ ROZMIAR ŚRUBY

- M - Ⓒ ORIENTAČNÍ MOMENT  
 Ⓓ ANZUGSMOMENT  
 Ⓕ COUPLE D'ORIENTATION

- Ⓖ ORIENTATION TORQUE  
 Ⓡ ОРИЕНТАЦИОННЫЙ МОМЕНТ  
 Ⓟ ORIENTACYJNY MOMENT

- Ⓒ Tyto spoje není nutné ověřovat kontrolou momentovým klíčem = stačí vizuálně kontrolovat sešroubování.  
 Ⓓ Diese Verbindungen müssen nicht mit einem Drehmomentschlüssel überprüft werden = es genügt, die Verschraubung visuell zu kontrollieren.  
 Ⓕ Il n'est pas nécessaire de contrôler le serrage à l'aide d'une clé dynamométrique = un contrôle visuel de l'assemblage suffit.  
 Ⓖ These joints do not have to be verified by checking with a torque wrench = visual inspection of bolting is sufficient.  
 Ⓡ Эти соединения не нужно контролировать динамометрическим ключом = достаточно визуально проверять прикручивание.  
 Ⓟ Nie trzeba sprawdzać tych połączeń kluczem dynamometrycznym = wystarczy wizualnie skontrolować dokręcenie.